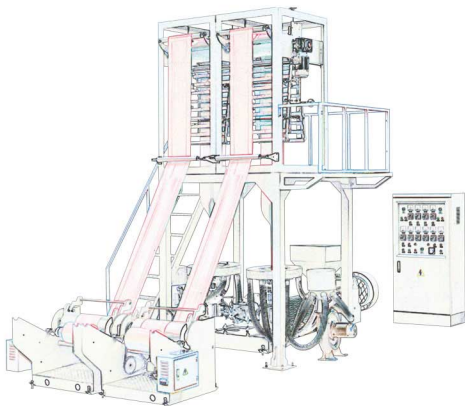


国联机械

RUIAN GUOLIAN

MACHINERY CO.,LTD.



浙江省瑞安市国联机械有限公司

ZHEJIANG RUIAN GUOLIAN MACHINERY CO.,LTD.



浙江省温州地区瑞安市国联机械有限公司专业生产各种塑料机械设备，现已形成塑料机械、印刷机生产线几大系列产品已达成五十多个品种，主要产品有：SJ系列高低吹膜机组；双色彩条吹膜机；凹凸扣自封袋彩条吹膜机组；SJ系列聚丙烯吹膜机组，SJ系列共挤吹膜机组；高速四光控全自动封切制袋机；电脑热切边封制（OPP）专用；电脑辨色跟踪（双层）封切制袋机；电脑跟踪热切整本制袋机；旋转模头吹膜机组；四色柔性凸版印刷机；高速精密分条机；电脑高速凸版印刷机；再生塑料造料机；自动制袋冲口一体机；畅销全国各地，并出口法国，南非，澳大利亚，俄罗斯，巴西，尼日利亚等四十多个国家中东及东南亚和地区。

Ruian City GuoLian Machinery Co., Ltd. Chung-tai major producing all kinds of plastic machinery and equipment, has been the formation of plastic machinery, printing production line several major series of products have reached more than 50 varieties, the main products are: SJ series high Blown Film Unit ; two-color film blowing machine article; color buckle embossing film blowing unit; SJ Series Polypropylene Film Unit, SJ series of co-extruded blown film unit; four light-controlled high-speed automatic bag sealing cutting machine; computer keen edge sealing system (OPP) exclusive; tracking computer color vision (double-layer) closure cut bag machine; computer eagerly tracking the whole bag machine; rotary die film blowing unit; four-color flexible printing machine Toppan; high-speed precision Slitter; high-speed computer Toppan press; recycled plastic feeding machine-made; automatic bagging machine felt; popular all over the country, and French exports, South Africa, Australia, Russia, Brazil, Nigeria and the Middle East more than 40 countries and regions in Southeast Asia.

企业文化 | CULTURAL

国联机械之企业精神: 自强不息 追求卓越

国联机械之经营理念: 全心全意为客户服务

国联机械之经营目标: 坚持持续创新战略 坚持人才战略

国联机械之经营观念: 坚持产业经营和品牌经营相结合战略

国联机械之管理方针: 技术创新 制度创新 管理创新



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15	DF-50/55型 单层缠绕膜机组 DF-50/55 Single layer Stretch Film Making Machine	37	LFQ-B 系列立式自动分条机 LFQ-B Series Vertical Automatic Slitting & Rewinding Machine
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25	DFR-500、600、700 电脑热封热切制袋机 (双道) DFR-500 600 700 Computer Heat-sealing & Heat-cutting Bag-making Machine (double lines)	42	子母再生造粒机 Master And Secondary Extrusion Pelletizer
25	DFR-350×2、450×2 电脑热封热切制袋机 (双光电眼) DFR-350 2 450 2 Computer Heat-sealing & Heat-cutting Bag-making Machine (Double photocell)	43	PE-PP-90/110/120风冷热切回料造粒机 PE, PP-90/110/120 air-cooling hot-cutting waste plastic granulator
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52	CF-400 500 600 700 800 1000 型 橡塑破碎机 CF-400 500 600 700 800 1000 Type Rubber&plastic crushers	59	吹风机 Blower	C送料风机 Convey Blower	送料棍 Silt Stick
51	CF-500 600 800 型 橡塑破碎机 CF-500 600 800 Type Rubber&plastic crushers	59	纸塑复合料清洗机 Paper plastic composite material cleaning machine	切粒机滚刀 Horizontal granule cutter roll blade	上压棍 Up-press stick
52	CF-250B 300B 500B 800B 型 橡塑破碎机 CF-250B 300B 500B 800B Rubber&plastic crushers	59	加热圈 Calefaction Loop	螺旋上料机 Spiral Loader	上料机 Loader
52	CF系列强力粉碎机 CF Strong Crusher	60	高/低压之橡皮双用吹膜机 High low Pressure Polyethylene Blown Film Unit With Double		
53	塑料混炼造粒机系列 Plastic Mixing Granulator Series	60	饲料冲口机 Feed Punching Machine	快速拌料机 Rapid Mixing Machine	
54	CF-350、420、600系列挤出机组 CF-350、420、600 Series Extruder	60	自动捞料机 Automatic Fishing Machine		
54	CF-650、800B、1000B 型 可乐瓶粉碎机 CF-650、800B、1000B Type Coke Bottle Crushers	61	系列电子加热主机 Series electronic heating host		
55	CF离心式脱水机 CF Centrifugal Dewatering Machine	61	系列电子加热机组 Series electronic heating unit		
55	CF高效脱水机 CF-Efficient dewatering machine	62	挤出机机筒、螺杆 Extruder Machine Screw And Barrel		
55	自动脱水机 Automatic Dewatering Machine	63	松下伺服电机、驱动器 Panasonic Servo Motor,Driver	自动吸料机 Auto Loader	混色机 Mixer
55	CF洗料机 CFwashing Machine	63	快速换网器 High-Speed Net Changer	数码电晕处理机 Digital Corona Treater	高强度齿面刮网减速机 High-strength Hard Tooth Surface Reduction Gearbox
56	标准型干燥机系列 Standard Hot-air Dryers	63	自动换卷收卷机 Auto Roller Changer&rewinder	双风口风环 Double Air Vent Air Ring	
56	铁、塑分离器 Iron, Plastic Separator				

德誉国际 才伟联邦





SJ-GS 系列 三至五层共挤薄膜吹塑机组 (IBC膜泡内冷型)

SJ-GS Series Three to Five Layers Coextrusion Film Blowing Machine Set (IBC Film tube Inner cooling system)

性能及特点/PERFORMANCE AND CHARACTERISTICS

该机组为满足客户对高质、高产吹膜设备的要求，采用了带有强制进料功能的挤出机、精密型陶瓷加热器、精密型双风口风环、水平式旋转牵引系统、IBC内冷系统、全自动双制双收表面摩擦收卷机、计算机集中控制系统等先进技术和设备。与同类设备相比，具有结构更紧凑、产量更高、制品质量更好、机器更节能、操作更简便等优点。可以广泛用于种类高透明性包装薄膜的生产，为您创造可观的经济效益。

This machine set is to satisfy the customer's requirements of high quality, high output film blowing equipment. It adopts the extruder with force feeding function, precision type ceramic heater, precision type double vents air ring, horizontal type rotary traction system, fully automatic surface friction type double cut double winders, computer concentrate control system etc advanced technique and equipments. Compare with kindred equipment, it has the advantages such as more compact structure, higher output, better produce quality, less energy consume, easier operation. It can be widely used into various kind of high transperance packing film manufacture, and create the considerable economic benefit for you.



全自动双收卷
Fully automatic double cut double winder

IBC膜泡内冷系统 自动送料
IBC Film Tube Inner Auto Loader Cooling System



旋转牵引系统
Rotary Traction System

升降控制装置
Up-down Film Bubble Fixer



主要技术参数 Main Technical Parameters

型号	Type	SJ55-GS1300	SJ60-GS1500	SJ65-GS1800	SJ70-GS2300
薄膜最大直径	Max. Lay flat width (mm)	1200	1400	1700	2100
薄膜层数	Film layer	3	3	3	3
薄膜厚度	Film thickness (mm)	0.02-0.12	0.02-0.12	0.02-0.12	0.02-0.12
最大产量	Max. output (kg/h)	200	250	300	400
适用原料	Raw material	LLDPE, LDPE, EVA			
螺杆直径	Screw diameter (mm)	φ45/φ55/φ45	φ50/φ60/φ50	φ60/φ70/φ60	φ75/φ90/φ75
螺杆长径比	Screw L/D ratio (L/D)	30:1	30:1	30:1	30:1
螺杆最大转速	Screw Max. rotation speed (r/min)	100	100	100	100
主机功率	Extruder driving power (kw)	18.5/30/18.5	22/37/22	30/45/30	55/90/55
机头结构	Die structure	IBC膜泡风冷系统		IBC Film Tube Inner Cooling System	
风环结构形式	Air-ring structure	双风口风环		Double Vents Air Ring	
旋转牵引系统	Reversing haul-off system	水平±180度		Horizontal±180度	
牵引及收卷速度	Take-off Wide-up speed (r/min)			45-120	
总功率	Total Power (kw)	150	280	280	350
外形尺寸	Overall dimensions (mm)	以机器为标准 According to actual machine			
重量	Weight (T)				

中国标准符合GB/T 19001，恕不另行通知 Technical Parameters are subject to change without prior notice



SJ-45×3/FM1000 SJ-50×3/FM1200 SJ-55×3/FM1500

三层共挤旋转机头吹膜复合机组

Three-layer Common-extruding Rotary Die Film Blowing Machine

特点/CHARACTERISTICS

1. 机头采用分层次螺旋芯棒型可360度连续旋转。
2. 快速换网装置结构合理，易于更换过滤网，使用可靠。
3. 机组配备各种功能部件：记长装置、纵切装置、冷却水排、展平辊、收边装置等

1. Die head is layer type spiral mandrel, continuous 360° rotation.
2. Screen pack changer design is reliable, safe in operation and change the filter screen easier.
3. Various functional parts may be installed to the line, such as length counting device, vertical cutting device, cooling water row pipe, film spreading roller, scrap collecting device.

用途/USE

三层塑料共挤吹膜复合膜机是我厂根据市场需要而研制的，在设计结构上吸收了国内外同类产品先进水平。它用平挤上吹法可连续吹制折幅宽度为800/1500毫米，厚度为0.08毫米的各种LDPE、HDPE、

LLDPE、MLLDPE、PA包装膜。这种膜用于其阻隔性好、保温、防湿、防雨、防风、防霜冻、隔氧、耐油，因此可广泛用于轻重包装，如各种鲜果、肉食品、酱菜、鲜牛奶、液体饮料等。

选择性配置 Optional Equipment



HYDRAULIC NET CHANGER

The lines are designed developed by our corporation according to market need, they reach the advanced levels in the 90s, come up with analogous lines in home. It is optimum designed on the grounds of preference of analogous lines in foreign and home. The lines can be blown continuous 800/1500mm in fold width 0.08mm in the thickness packaging films, film has good insulation, for instance holding temperature, antihumid, antibreeze, anti-rain, anti-rust, insulation oxygen, oil resistive, and so used for light and heavy-duty packaging, for example fresh fruits, meat-feeding, salt vegetable, fresh milk, drink.

主要技术参数 Main Technical Parameters

型号	Model	3SJ-GS1000	3SJ-GS1200	3SJ-GS1500
螺杆直径	Screw Diameter	Φ55×2 Φ60×1	Φ60×2 Φ65×1	Φ65×2 Φ70×1
螺杆长径比	Screw Ratio/L/D	28: 1	26: 1	26: 1
螺杆转速	Screw Speed	15-150r/min	15-150r/min	15-150r/min
主电机功率	Main Motor	15Kw×2 18.5Kw×1	18.5Kw×2 22Kw×1	22Kw×2 30Kw×1
单台挤出机产量	Extrusion Output (Single)	50kg/h	80kg/h	100kg/h
模口规格	Range of Die	Φ150-Φ200	Φ200-Φ250	Φ250-Φ300
薄膜厚度范围	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
薄膜最大折径	Max. Folding Width of Film	1000mm	1500mm	1500mm
电总容量	Electric Total Capacity	76Kw	88Kw	102Kw
外形尺寸	Overall Dimension	6600×4100×5000mm	6600×4300×6000mm	7000×4800×7500mm
机器重量	Weight of Machine	6T	8T	10T



2SJ-G系列两层共挤旋转机头吹膜机组

2SJ-G Series Double-layer Co-extrusion Rotary Die Film Blowing Machine Set

用途/USE

用于吹制低密度聚乙烯 (LDPE)、高密度聚乙烯 (HDPE) 和线性低密度聚乙烯 (LLDPE) 等塑料复合膜。广泛应用于液体包装、印刷基材、出口产品包装、工业品包装等。

It is used for blowing the plastic laminated film of low density polyethylene (LDPE) high density polyethylene (HDPE) and linear low density polyethylene (LLDPE) etc. Which are widely used for packing liquid, printed base material, products for export and industrial products, etc.

特点/CHARACTERISTICS

1. 两层共挤复合膜可延长液体包装保鲜期。
2. 挤出机的机筒、螺杆均采用优质合金钢经精密加工和氮化处理，使其硬度达到最佳值，经久耐用。
3. 辅机设于台式工作台，使操作方便并配制范围。
4. 卷取装置：双收双割，其动力采用力矩电机，可保持适宜的张力收卷整齐，换卷方便。

1. Double-layer co-extrusion laminated film can prolong the length for preservation of liquid package.
2. The cylinder and the screw stem of the extruder are made of high quality alloy steel with optimum hardness and durable service after precision finishing and nitrogen treatment.
3. The auxiliary machine has a platform working table for making operation easy and is equipped with bubble stabilizing ring.
4. Double-cutting and double-cutting unit adopts torque motor to keep proper tensions and make rolling even and roll-changing easy.



主要技术参数 Main Technical Parameters

型号	Model	2SJ-G50	2SJ-G55	2SJ-G60
螺杆直径	Diameter of screw	φ55×2	φ55×2	φ60×2
长径比	L/D	28:1	28:1	28:1
薄膜直径	Reduced diameter of film(mm)	800	1000	1200
薄膜单面厚度	Single-side Thickness of film(mm)	0.015-0.10	0.015-0.10	0.015-0.10
最大产量	Max. Output(kg/h)	40	65	80
主机功率	Power of Main Motor(kw)	11×2	15×2	18.5×2
加热功率	Heating Power(kw)	26	30	42
外形尺寸	Outline diameter(L×W×H)(mm)	4200×2200×4600mm	4600×2400×4600mm	5000×2800×5000mm
机器重量	Weight(T)	4	5	6

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



SJ-C75、90、105、120系列高速吹膜机组

SJ-C75、90、105、120 Series High Speed Film Blowing Machine Set

用途/USE

用于吹制高低压聚乙烯。产品广泛用于复合膜、包装膜、农业覆盖膜、纺织品、服装袋或膜等包装；主电机采用变频调速，增加了主机调速的稳定性，并可节电30%，螺杆料筒采用38铬钼铝，经氮化处理，牵引机架采用升降式，不管吹大、小规格薄膜均能使其冷却效果达到最佳。

It is used for blowing high-low pressure polyethylene, which has been widely used for producing laminating film, packing film, agricultural covering film, bag or film for textile and clothing and other packing material. The main motor adopts frequency control of motor speed to improve the speed regulating stability of main motor and save electricity by 30%. The screw and material barrel adopt 38 chrome-molybdenum aluminum which has been nitrogen treated and the traction frame adopts lifting type. No matter what size the film is, big or small, it can achieve the best effect of cooling.

选择性配置 OPTIONAL EQUIPMENT



HYDRAULIC NET CHANGER



主要技术参数 Main Technical Parameters

型号	Model	SJ-C75	SJ-C90	SJ-C105	SJ-C120
螺杆直径	Screw Diameter	75mm	90mm	105mm	120mm
螺杆长径比	Screw Ratio L/D	28: 1	28: 1	28: 1	28: 1
螺杆转速	Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主机功率	Power of Main Motor	30-37Kw	37-45Kw	54-70Kw	70-90Kw
最大挤产量	Main Output	120Kg/h	160Kg/h	190Kg/h	220Kg/h
薄膜最大直径	Max. Folding Width of Film	1500mm	2000mm	2500mm	3000mm
薄膜单面厚度	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
总功率	Total Power	46Kw	60Kw	78Kw	95Kw
机器重量	Weight of Machine	4T	8T	10T	12T
外形尺寸	Overall Dimension	5200×2800×6000mm	6200×3400×8000mm	6200×4000×9000mm	6800×4500×10000mm

本规格数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



SJ-B50、55、65、65-1系列升降旋转机头吹膜机（PE热收缩膜吹膜机）

SJ-B50、55、65、65-1 Rotary Machine Head Film Blowing Machine Set (PE Heat-shrinkable Film Blowing Machine)

特点/CHARACTERISTICS

用于吹制高低压聚乙烯，产品广泛用于复合膜，包装膜，农业覆盖膜，纺织品，服装袋或膜等包装；主电机采用变频调速，增加了主机调速的稳定性，并可节电30%，螺杆料筒采用38铬钼铝，经氮化处理，牵引机架采用升降式，不管吹大、小规格薄膜均能使其冷却效果达到最佳。

It is used for blowing high-low pressure polyethylene, which has been widely used for producing laminating film, packing film, agricultural covering film, bag or film for textile and clothing and other packing material. The main motor adopts frequency control of motor speed to improve the speed regulating stability of main motor and save electricity by 30%. The screw and material barrel adopt 38 chrome-molybdenum aluminum which has been nitrogen treated and the traction frame adopts lifting type. No matter what size the film is, big or small, it can achieve the best effect of cooling.



选择性配置/OPTIONAL EQUIPMENT

- 1) 自动喂料机 2) 表面处理 3) 快换网装置 4) 自动换卷装置 5) 双风口风环
1) AUTOLOADER 2) FILM SURFACE TREATER 3) HIGH SPEED NET CHANGER 4) AUTO WINDER 5) DOUBLE-LIP AIR RING

主要技术参数 Main Technical Parameters

型号	Model	SJ-B50	SJ-B55	SJ-B65	SJ-B65-1
螺杆直径	Screw Diameter	50mm	55mm	60mm	65mm
螺杆长径比	Screw Ratio L/D	28: 1	28: 1	28: 1	28: 1
螺杆转速	Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主机功率	Power of Main Motor	11Kw	15Kw	18.5Kw	22Kw
最大挤出量	Max Output	35Kg/h	50Kg/h	65Kg/h	80Kg/h
薄膜最大直径	Max. Folding Width of Film	600mm	800mm	1000mm	1200mm
薄膜单面厚度	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
总功率	Total Power	22Kw	26Kw	30Kw	36Kw
机器重量	Weight of Machine	2T	2.5T	3T	3.2T
外形尺寸	Overall Dimension	4000×1800×3600mm	4200×2000×4000mm	4600×2300×4200mm	4800×2500×4500mm

所有数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice



SJ-A50、55、65、65-1系列高低压超薄吹膜机

SJ-A50、55、65、65-1 PE High & Low-pressure Blowing Film Machine

用途 /USE

本机挤出机，机筒，螺杆均采用优质合金钢，经氮化处理和精密加工，具有最佳的硬度和耐腐蚀性，特殊设计的螺杆产量高，塑化好。适用于吹制低密度聚乙烯(LDPE) 高密度聚乙烯(HDPE) 线性低密度聚乙烯(LLDPE) 等塑料薄膜。广泛应用于食品、服装、垃圾袋、背心袋等民用及工业包装。

Its extruder, cylinder and screw rods are made of quality alloy steel that have been nitridized and processed in a precision way. Hence it is sound in hardness, durable in corrosion resistance. The specially-designed screw is of sound quality in plasticizing, which helps increase the production capacity. It is applied to blowing the plastic films like low density polyethylene(LDPE), High density polyethylene (HDPE) and linear low density polyethylene(LLDPE). It is widely applied to producing the packing bags for foodstuff, clothing, rubbish bag and vest ones.



选择性配备 OPTIONAL EQUIPMENT

1)自动喂料机 2)铸铝加热器 3)气胀轴 4)旋转镜头装置 5)双功往收卷机 6)自动升降 7)气缸压鼓

1) AUTO LOADER 2) CASTALUM HEATER 3) AIR SHAFT 4) ROTARY DIE DEVICE 5) DOUBLE SIDES WINDER 6) UP AND DOWN 7) PNEUMATIC DEVICE

主要技术参数 Main Technical Parameters

型号	Model	A50	A55	A65	A65-1
螺杆直径	Diameter of Screw	φ50	φ55	φ60	φ65
薄膜口径	Reduced diameter of film (mm)	100-600	200-800	300-1000	400-1200
薄膜单面厚度	Single-face Thickness of film (mm)	0.01-0.10	0.01-0.10	0.01-0.10	0.01-0.10
最大挤出量	Max. Output (kg/h)	35	50	65	80
长径比	L/D	28:1	28:1	28:1	28:1
主机功率	Power of main motor (kw)	7.5-11	11-15	18.5-22	22
牵引电机功率	Power of Traction motor (kw)	1.1	1.1	1.5	1.5
加热功率	Heating Power (kw)	11	13	19	21
外形尺寸	Outline diameter (L×W×H) (mm)	4800×1900×3500	5500×2100×3800	6500×2300×4200	6500×2500×4600
机重	Weight (T)	1.5T	2T	2.3T	2.6T

参数和数量如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



吹膜凸版印刷连线机组

SJ50-YT2600 SJ55-YT2800 SJ65-YT21000 Film Blowing Printing Connect-ing Set



吹膜凹版印刷连线机组

SJ50-ASY600 SJ55-ASY800 SJ65-ASY1000
Film Blowing Printing Connect-line Set



主要技术参数 Main Technical Parameters

型号	Model	SJ50-YT(ASY)2600	SJ55-YT(ASY)2800	SJ65-YT(ASY)21000
适用原料	Applied Material	LDPE, HDPE, LLDPE	LDPE, HDPE, LLDPE	LDPE, HDPE, LLDPE
螺杆直径	Screw DIA.	50mm	55mm	65mm
螺杆长径比	Screw L/D Ratio	28: 1	28: 1	28: 1
吹膜主机功率	Blow Film Motor Power	11Kw	15Kw	18.5Kw
最大挤出量	Max. Extruded Quantity	35kg/h	50kg/h	65kg/h
膜头直径	Film Head DIA.	φ60, φ100	φ80, φ150	φ100, φ200
吹膜宽度	Blow Film Width	600mm	800mm	1000mm
吹膜厚度	Blow Film Thickness	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
印刷长度范围	Length Range of Printing	191-1200mm	191-1200mm	191-1200mm
印刷宽度	Printing Width	600mm	800mm	1000mm
总功率	Total Power	28kw	32kw	40kw
整机重量	Weight of Overall	3.5T	4T	5T
外形尺寸 (L×W×H)	Dimensions of Machinery	6000×2400×4000mm	6200×2600×4300mm	6400×2800×4800mm

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



HD/LD/LLDPE 双机头吹膜机

SJ55-FM600 SJ60-FM700 SJ65-FM800 Double-head Film Blowing Machine

用途/USE

用于吹制低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)

塑料薄膜,可制成各种背心袋、平口袋,广泛应用于食品、服装、纺织、工业等包装。

This machine set is used for blowing Low-density polyethylene (LDPE) and high density polyethylene (HDPE) plastic film to make various vest bags and flat-rim bags which have been widely used for packing in the food industry, garment industry and textile industry, etc.

特点/CHARACTERISTICS

挤出机的机筒、螺杆均采用优质合金钢经氮化和精密加工,具有最佳硬度和耐腐蚀性。本机组经科学设计一套挤出两付机头,提高生产率,节省能源、劳动力、生产厂房等优点。

Both the cylinder and the screw of the extruder are made of high quality alloy steel through nitration and precision finishing with the best hardness and corrosion resistance. Scientifically designed, this machine set has two heads for one extruder with such advantages as increasing production capacity, saving energy, labour and workshop area, etc.



主要技术参数 Main Technical Parameters

型号	Model	SJ-65FM-600	SJ-70FM-700	SJ-75FM-800
螺杆直径	Diameter of screw	65mm	70mm	75mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1
螺杆转速	Screw Speed	10-110r/min	10-110r/min	10-110r/min
最大产量	Max. Output	50kg/h	70kg/h	90kg/h
薄膜最大折径	Max. Folding Width of Film	550mm×2	650mm×2	750mm×2
薄膜单面厚度	Single-sided Thickness of Film	0.006-0.10mm	0.006-0.10mm	0.006-0.10mm
主机功率	Power of Main Motor	18.5-22kw	22-30kw	37kw
总功率	Total Power	40kw	55kw	70kw
机器重量	Weight of Machine	3000kg	3600kg	4500kg
外形尺寸	Overall Dimensions	4800×2200×3800mm	5000×2400×4000mm	5200×2600×4200mm

结构和数据如有更改,恕不另行通知。Technical Parameters are subject to change without prior notice!



SJ-45x2、50x2、55x2 双色彩条吹膜机

SJ-45x2、50x2、55x2 Double Color Film Blowing Machine

特点/CHARACTERISTICS

用于吹制各种低密度聚乙烯 (LDPE)、高密度聚乙烯 (HDPE) 彩条塑料薄膜。广泛应用于食品、水果、服装、纺织品、日用品等民用和工业品包装。SJ-45Dx2挤出的机筒、螺杆均采用优质合金钢，经氮化和精密加工。

具有最佳的硬度和耐腐蚀性。

600型辅机可根据不同物料的工艺要求在600mm范围内自由调节使用，并附有插板结构，能制作背心袋。卷取装置采用力矩电机，可保持适宜的张力，收卷整齐、换卷方便。

It is used for blowing various low density polyethylene (LDPE) and high density polyethylene(HDPE) colour striped plastic film, etc., which are widely used for packing food, fruit, garments, textile, daily necessities and other civil and industrial products. The cylinder and the screw stem of Model SJ-45Dx2 extruder are made of high-quality alloy steel with optimum hardness and strong corrosion resistance after precision finishing and nitrogen treatment.

600 auxiliary machine can be freely adjusted within the limits of 600mm according to the technological requirements of different materials, and has been fitted with a plug-in plate mechanism for making vest bag. The coiling unit adopts torque motor to keep proper tension and make rolling even and roll-changing easy.



主要技术参数 Main Technical Parameters

型号	Model	45x2	50x2	55x2
螺杆直径	Diameter of screw	φ45x2	φ50x2	φ55x2
薄膜直径	Reduced diameter of film(mm)	100-800	200-800	300-1000
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.10	0.01-0.10	0.01-0.10
最大挤产量	Max.Extrusion(Kg/h)	35	50	65
长径比	L/D	26: 1	26: 1	26: 1
主机功率	Power of main moto(kw)	15	18.5	22
牵引电机功率	Power of Tracion main moto(kw)	1.1	1.1	1.5
加热功率	Heating Power(kw)	15	18	25
外形尺寸	Outline dimension(L×W×H)(mm)	4800×1900×4100	5500×2100×4700	6500×2300×4900
机重	Weight(T)	2T	2.5T	3T

本规格数据如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!



SJ-D50、55、迷你型吹膜机

SJ-D50、55、Mini Film Blowing Machine

用途 / USE

本机组挤出机，机筒、螺杆均采用优质合金钢，经氮化处理和精密加工，具有最佳的硬度和耐腐蚀性，特殊设计的螺杆产量高，塑化好。适用于吹制低密度聚乙烯 (LDPE) 高密度聚乙烯 (HDPE) 线性低密度聚乙烯 (LLDPE) 等塑料薄膜，广泛应用于食品、服装、垃圾袋、背心袋等民用及工业包装。

Its extruder, cylinder and screw rods are made of quality alloy steel that have been nitridized and processed in precision way. Hence it is sound in hardness, durable in corrosion resistance. The specially-designed screw is of sound quality in plasticizing, which helps increase the production capacity, it is applied to blowing the plastic films like low density polythene (LDPE), High density polythene (HDPE) and linear low density polythene (LLDPE). It is widely applied to producing the packing bags for foodstuff, clothing, rubbish bag and vest ones.



选择性配备 OPTIONAL EQUIPMENT

- 1)自动吸料机 2)铸铝加热圈 3)气胀轴 4)气缸压辊
1) AUTO LOADER 2) CAST ALUM HEATER 3) AIR SHAFT 4) PNEUMATIC DEVICE

主要技术参数 Main Technical Parameters

型号	Model	D50	D55
螺杆直径	Screw diameter	φ50	φ55
薄膜直径	Reduced diameter of film (mm)	100-600	200-800
薄膜单面厚度	Single-face Thickness of film (mm)	0.01-0.10	0.01-0.10
最大挤出量	Max. Output (kg/h)	35	50
长径比	L/D	26:1	26:1
主机功率	Power of main motor (kw)	7.5-11	11-15
牵引电机功率	Power of Traction motor (kw)	1.1	1.1
加热功率	Heating Power (kw)	11	13
外形尺寸	Outline diameter (L×W×H) (mm)	3800×1900×3000	5500×2100×3500
机重	Weight (T)	1.5T	2T

外形和数量如有更改，恕不另行通知 Technical Parameters are subject to change without prior notice!



ZIP-45 塑胶夹链挤出机 Plastic Zipper Extruder Machinery



主要技术参数 Main Technical Parameters

机器型号	适用材料	挤出产量	挤出宽度	薄膜厚度	膜筒直径	螺杆直径	螺杆长径比	主机电机	副机功率	电热	冷却	整机功率	外形尺寸	电源电压
Model	Resin applicable	Capacity	Extrusion width	Thickness of film	Film annulus diameter	Diameter of screw	Draw ratio of screw	Transducer motor	Power of assistant machine	Heater	Cooling	Power	Overall dimension (L×M×H) mm	Voltage
ZIP-45	LDPE, PP	10-50 (Cycle/min)	3-50mm	0.1-0.3mm	φ500mm	φ45mm	26:1	5.5kw	0.75kw	10kw	5HP	15kw	800×1200×1000	50Hz-60Hz 380v

性能和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

TPM-600/800 夹链粘合制袋机 Zipper Bag With Attachment



主要技术参数 Main Technical Parameters

型号	材料	产量	制袋宽度	制袋长度	薄膜厚度	膜筒直径	伺服马达	主机电机	电热	送料马达	超声波	送料电机	折缝马达	热封能力	冷却	整机功率	外形尺寸	电源电压	空压机	本箱包装尺寸
Model	Material	Capacity	Cutting width	Cutting length	Thickness of film	Film annulus diameter	Serp motor	Transducer motor	Heater	Feed-roll motor	Ultrasonic	Conveying electrical	Food line motor	Sealing capacity	Cooling	Power	Overall dimension (L×M×H) mm	Voltage	Press empty marking	Packing dimension (L×M×H) mm
TPM-600	LDPE,PP,PPS	50-150 (Cycle/min)	100-800 mm	120-600 mm	0.04-0.15 mm	φ300×1200 mm	Yes	1.5kw	3kw	0.25kw	Yes	0.55kw	0.55kw	10-30mm/min	0.37kw	15kw	800×180×180	50Hz 220v	160×160×150/160×160×160	
TPM-800	LDPE,PP,PPS	50-150 (Cycle/min)	120-800 mm	150-800 mm	0.04-0.15 mm	φ300×1600 mm	Yes	2.2kw	3.5kw	0.37 kw	Yes	0.75kw	0.75kw	10-30mm/min	0.37kw	17kw	800×180×180	50Hz 220v	160×160×150/160×160×160	

性能和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



ZIP-55/65夹链自封袋吹膜机 ZIP55/65 Minigrip Bag Blowing Machine

主要技术参数 Main Technical Parameters

型号 Model	ZIP-55	ZIP-65
材料 Material	LDPE	LDPE
挤出产量 Extruding output	5-25kg	10-30kg
吹袋宽度 Film width	50-480mm	100-580mm
薄膜厚度 Thickness of film	0.04-0.15mm	0.04-0.15mm
膜轮直径 Film annulus diameter	φ550mm	φ550mm
螺杆直径 Diameter of Screw	φ55mm	φ65mm
螺杆长径比 Draw Ratio of Screw	28:1	28:1
电热 Heater	12kw	15kw
整机功率 Power	25kw	30kw
外形尺寸 Overall dimension (L×W×H)	6000×1400×4100mm	6000×1400×4100mm

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



夹链袋模具 zipper bag moule

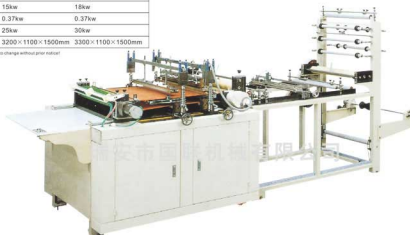
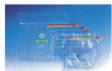


ZIP-500/600 电脑热切制袋机 Model ZIP-500/600 Computer Heat Cutting Machine

主要技术参数 Main Technical Parameters

型号 Model	ZIP-500	ZIP-600
材料 Material	LDPE	LDPE
产量 Capacity	50-150(Cycle/min)	50-130(Cycle/min)
制袋宽度 Cutting width	100-500mm	120-600mm
制袋长度 Cutting length	120-300mm	150-400mm
薄膜厚度 Thickness of film	0.04-0.15mm	0.04-0.15mm
膜轮直径 Film annulus diameter	φ550	φ550
电热 Heater	15kw	18kw
冷却 Cooling	0.37kw	0.37kw
整机功率 Power	25kw	30kw
外形尺寸 Outline dimension(L×W×H)	3200×1100×1500mm	3300×1100×1500mm

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!





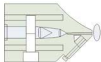
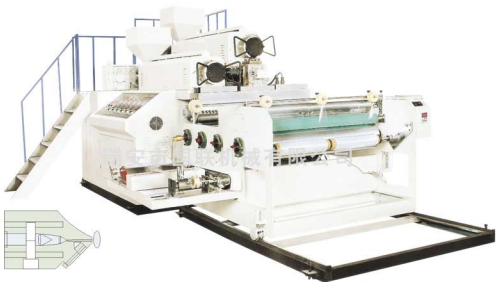
DF-1000 单、双层共挤缠绕膜机组

DF-1000 Single/Double-layer Co-extrusion Stretch Film Machine

用途/USE

本机组以LLDPE（线型低密度聚乙烯）为主要原料，采用几种不同牌号的树脂，通过挤出机挤出而生产出具有自粘性的单面粘或双面粘拉伸缠绕膜。该膜具有较高的拉伸强度、抗穿刺能力及耐冲击性，缠绕膜具有良好的回缩记忆及自粘性，能使货物紧裹成一个整体，防止运输时因晃动及灰尘污染，并且该膜还具有优良的透明度和延伸性，能使包装物品美观大方，经济实用。可广泛用于大宗货物的集装箱托盘包装，是运输中用热收缩包装膜较好的替代产品。

This unit uses LLDPE as main material and adopts several kinds of resins to manufacture the single/double-side self-sticky stretch wrapping film. The film has good tensile strength, anti-pricking ability and impact strength. Its good shrinking memory function and self-sticky can make goods integrity to prevent goods from loosening and collapsing during transportation and being polluted by dust. The transparency and tensile strength of this product can make the packing beautiful, economical and practical. The film can be widely used in wrapping of palletized goods. It's a good substitute for hot shrinking packing film during transportation.



High quality mould



Double rolls winder



Waste film winder

主要技术参数 Main Technical Parameters

项目/规格	Item/Model	1250mm单层 Single-layer	1250mm双层共挤 Double-layer
螺杆直径	Screw diameter(mm)	75x1	65x2
长径比	L/D ratio of screw(L/D)	30: 1	30: 1
电机功率	Main motor power(kw)	30x1	18.5x2
模头宽度	Width of die head(mm)	1250	1250
成品宽度	Width of finished products(mm)	1000 (500x2 rollers)	1000 (500x2 rollers)
成品厚度	Thickness of finished products(mm)	0.017-0.05	0.017-0.05
膜层结构	Structure of film layers	---	A/B
最大产量	Max output(kg/h)	100	100
机械转速	Linear speed of machinery(m/min)	50-100	50-100
总功率	Total power(KW)	120	140
外形尺寸（长x宽x高）	Overall dimensions(LxWxH)(mm)	8000×3000×3000	8000×3500×3000
重量（t）（约）	Weight(T)(About)	7	8

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice



DF-65×2 双层共挤缠绕膜机组 (全自动收卷)

DF-65×2 Double-layer Co-extrusion Stretch Film Machine(Automatic Winder)

用途/USE

本机组适用于LDPE与LLDPE等不同配方，生产塑料流延薄膜可达到一边粘的效果，广泛用于建筑材料、汽车配件、筒膜、筒纸、五金配件等包装。

结构特点/FEATURE

DF-65×2型全自动双层共挤流延膜机，是根据国内外同类产品特点不断改进的一种机型。该机采用两条螺杆挤出，运行稳定、噪音小，采用人机界面控制，收卷采用微电脑可编程（PIC）控制器，它由挤出机组、牵引、升降、调平、修边、成品双工位自动换卷、电器等主要部件组成。

This machine uses LDPE and LLDPE to produce casting stretch film, which is widely used in packing area for building material, auto parts, hardware parts etc.

DF-65×2 automatic stretch film co-extruder with following features: two screws, low noise, stable running, especially winding part is controlled by PLC program. The machine is equipped with extruder, traction part, leveling part, edge trimming, winding and finished roll automatic changing etc.



选择性配备/ OPTIONAL EQUIPMENT

- 1) 自动吸料机 AUTO LOADER
- 2) 自动干燥料斗 AUTO DRY HOPPER
- 3) 电动快速换网 MOTORIZE NET CHANGER
- 4) 液压换网装置 HYDRAULIC NET CHANGER
- 5) 气胀轴 AIR SHAFT
- 6) 胶水泵 GLUE PUMP

主要技术参数 Main Technical Parameters

螺杆直径	Screw diameter	φ65mm×2
螺杆长径比	L/D	30:1
模头宽度	T-die width	1250mm
制品宽度	Finished film width	1000mm
产品厚度	Finished film thickness	0.012-0.05mm
最大挤出量	Max. extrusion output	100kg/h
主电机功率	Main motor power	18.5kw×2
耗气量	Air consumption	3m³/min
耗水量	Water consumption	0.5m³/h
总功率	Total power	92kw
电源	Power supply	380/3/4/50(Volt/Ph/Line/Hz)
机器外形尺寸	Machine size	9000mm×2350mm×2400mm

本规格数据如有更改，恕不另行通知。 Technical Parameters are subject to change without prior notice.



DF-50/55型 单层缠绕膜机组

DF-50/55 Single layer Stretch Film Making Machine



选择性配置/OPTIONAL EQUIPMENT

- 1) 自动上料机 2) 干燥料斗 3) 气驱轴 4) 废边收卷装置 5) 胶水泵
1) Auto loader 2) Dryer hopper 3) Air shaft 4) Waste film device 5) Glue pump



High quality mould



Advanced electric parts



Rotary control box



Waste film winder

主要技术参数 Main Technical Parameters

型号	Model	DF-50	DF-55
螺杆直径	Diameter of Screw Stem	50mm	44mm
螺杆直径比	Major Diameter Ratio of Screw Stem (L/D)	30: 1	30: 1
螺杆转速	Rational Speed of Screw Stem	10-120rpm	10-120rpm
制品宽度	Folding Width of Products	200-500mm	200-500mm
产品厚度	Thickness	0.008-0.04mm	0.008-0.04mm
主电机功率	Main Motor Power	11kw	15kw
加热功率	Heating Power	15kw	20kw
整机重量	Machine Weight	3T	4T
外形尺寸	Overall Dimensions(LxWxH)	5600×1500×1800mm	6000×1500×2500mm

本机和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



DF-50×2/55×2双层共挤缠绕膜机组

DF-50×2/55×2 Double-layer Co-extrusion Stretch Film Making Machine



主要技术参数 Main Technical Parameters

型号	螺杆直径	螺杆长径比	螺杆转速	制品宽度	产品厚度	主电机功率	加热功率	整机重量	外形尺寸
Model	Diameter of Screw Stem	Major Diameter Ratio of Screw Stem(L/D)	Rotation Speed of Screw Stem	Folding Width of Products	Thickness	Main Motor Power	Heating Power	Machine Weight	Overall Dimensions (L×W×H)
DF-50×2	50×2mm	28:1(L/D)	10-120rpm	200-500mm	0.015-0.04mm	11kw×2	15kw	2.2T	5600×1500×1800mm
DF-55×2	55×2mm	28:1(L/D)	10-120rpm	200-500mm	0.015-0.04mm	15kw×2	20kw	3T	6000×1500×2500mm

本图和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

SJF-55、60、70 系列广式聚丙吹膜机

SJF-55、60、70 Series PP Film Blowing Machine

特点/FEATURE:

1. 螺杆料筒均采用38CRMOALA合金钢，经氮化处理，精加工而成，具有最佳的硬度和耐腐蚀性。
2. 模头镀铬，其结构为辊芯轴式，出料均匀，通畅；风冷装置结构为迷宫型，出风量均匀，可自动控温、自动加热。

1. This screw material cylinder is elaborately made of 38CRMOALA alloy steel after nitrogen treatment and has best rigidity and corrosion resistance.

2. The mould head is plated with hard chromium and has screw mandrel structure with uniform and smooth material discharging. And the air-cooled device has labyrinth type structure with characteristic as uniform air-jet quantity, automatic temperature control and automatic heating.



主要技术参数 Main Technical Parameters

型号	Type	F55	F60	F70
螺杆直径	Diameter of screw	φ55	φ60	φ70
长径比	L/D	28:1	28:1	28:1
薄膜折径	Folding Width of film(mm)	100-500	100-600	300-800
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.1	0.01-0.1	0.01-0.1
最大挤出量	Max. Extrusion(kg/h)	30	45	60
主机功率	Power of main motor(kw)	11	15	18.5
牵引电机功率	Power of Traction motor(kw)	1.1	1.1	1.5
牵引辊长度	Length of Traction roller(mm)	550	650	850
外形尺寸	Outing diameter(L×W×H)(mm)	4500×2000×3500	4800×2500×3800	5000×2800×4000
机重	Weight(T)	3	4	5

本图和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

选择性配备/OPTIONAL EQUIPMENT

1. 自动吸料机 AUTO LOADER
2. 表面处理 FILM SURFACE TREATER
3. 旋转模头 DIE ROTARY DEVICE
4. 空气压缩机 AIR COMPRESSOR



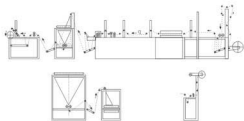
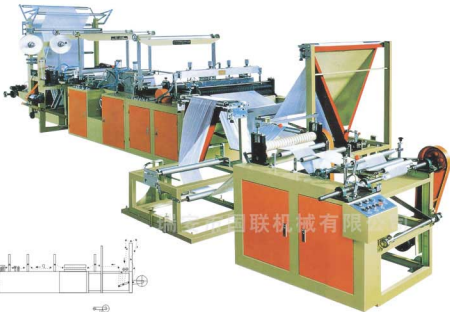
RLD-800、1300 系列穿带连卷制袋机

Model RLD-800、1300 Series Ribbon-through Continuous-rolled Bag Making Machine Continuous Rolling

性能及特点/PERFORMANCE AND FEATURES

1. The machine is designed and produced by our company based on the latest technology in the world (first original producer in local market).
2. The machine adopts computer control system, servo motor structure.
3. With functions such as photocell automatic tracking, blank/color bag-making shift, microcomputer length setting, automatic counting, automatic alarm when reaching the set figure, automatic temperature control.
4. Equipped with mechanical device for functions such as auto cutting, punch hole, half-round hole, strip-go-through, strip moving, side sealing, bottom sealing, point-cutting, folding, continuous rolled and roll separate etc.
5. This machine can produce continuous-rolled strip-through type garbage bag, continuous-roll flat bag and normal flat bag.

1. 该机由本公司采用国内外先进技术设计制造（国内首创）。
2. 采用电脑控制，伺服电机结构机型。
3. 具有光电自动跟踪，有自袋、色袋转换功能，微电脑定长、自动计数、到数报警、自动控温。
4. 具有自动割口、打气孔、半圆孔、穿带子、带子移位、边封、底封、点断、对折、连卷与分卷等机械装置。
5. 该机可加工连卷穿带垃圾袋，连卷平口袋与平口袋功能。



主要技术参数 Main Technical Parameters

型号	Type	RLD-800	RLD-1300
最大制袋宽度	Max. Bag-making Width	800mm	1300mm
最大制袋长度	Max. Bag-making Length	999mm	999mm
薄膜厚度	Thickness of Film	0.01-0.05mm	0.01-0.05mm
制袋速度	Capacity	15-35pcs/min	15-35pcs/min
总功率	Total Power	5Kw	10Kw
机器重量	Weight Of Machine	2200kg	3200kg
外形尺寸	Overall Dimension	8200×2600×2200mm	9200×3100×2200mm

结构和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice



SHXJ-D800/900/1000 双层四道全自动制袋机

Automatic Double-layer Four-lines Bag making Machine



SHXJ-C 系列全自动背心袋制袋机 (四道)

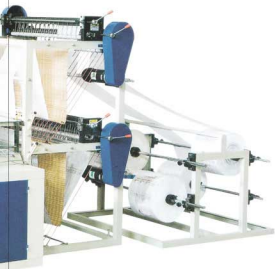
SHXJ-C Series Full Automatic T-shirt Bag Making Machine(4 lines)



主要技术参数 Main Technical Parameters

型号	Model	600	700	800
封切宽度	Width of sealingand & cutting (mm)	580	680	780
封切长度	Length of sealingand & cutting (mm)	1200	1200	1200
制袋速度	Speed of bag-making (pc/min)	400	400	400
条数	Number of motor (pc)	4	4	4
电机功率	Power of motor (kw)	22	3	3
机重量	Weight (kg)	1200	1400	1600
外型尺寸	Outline dimensions(L×W×H)mm	6000×1200×1700	6000×1300×1850	3600×1500×1950

本厂数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



主要技术参数 Main Technical Parameters

袋宽 (本色)	bag width (character)	150-350mm×4
袋宽 (彩色)	bag width (printed color)	150-800mm×1
袋长 (本色)	bag length (character)	200×1200mm×4
生产速度	production speed	40-120pcs/min4
薄膜厚度	thickness of film	0.01-0.08mm
功率	power	5kw
整机重量	gross weight	1300kg
外型尺寸	machine dimension (L×W×H)	6500×1450×2000mm

外形和参数如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

选择性配置 Optional Equipment



SERVO MOTOR DRIVER

DFHQ600-700 全自动背心袋制袋机

Model DFHQ600-700 Full Automatic T-shirt Bag Making Machine



主要技术参数 Main Technical Parameters

型号	Model	600	700
制袋最大宽度	Max. Width of bag-making(mm)	580	680
制袋最大长度	Max. Length bag-making(mm)	950	950
制袋速度	Speed of bag-making(pc/min)	30-130	30-130
主电机功率	Power of motor(kw)	1.1	1.5
机重	Weight(kg)	750	800
外型尺寸	External dimension(L×W×H)mm	4200×1350×1650	4300×1450×1600

外形和参数如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



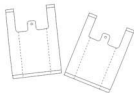
DFHQ-350×2/450×2 全自动高速制袋机

DFHQ-350×2/450×2 Full Automatic High Speed T-shirt Bag Making Machine

特点/CHARACTERISTICS

本机以HDPE,LDPE薄膜为原料可生产印刷、本色、背心袋,采用PLC控制,双伺服(步进)马达定长,液晶触摸屏实时显示,从送料、封底、切断、冲口、输送一次性完成,自动化程度高,经济效益好。

This machine is applied to manufacturing and printing the uncolored vest bags made of HDPE, LDPE roll film. It adopts PLC control, double servo (step) motor fixed length and the liquid crystal touch screen actual display to finish the feeding, sealing, cutting, punching holes and transporting only in one process. It is of high degree of automation and good economic result.



Sealing Knife×2



Photocell×2



Driver×2



Waste Delivery



Cylinder×2

主要技术参数 Main Technical Parameters

型号	Model	DFHQ-350×2	DFHQ-450×2
最大制袋长度	Max. Bag-making length	600mm	600mm
制袋厚度	Bag-making thickness	0.015-0.035mm	0.015-0.035mm
制袋速度	Bag-making speed	150-200 pcs/min×2	150-200 pcs/min×2
空气压力	Air pressure	5kg/cm ²	5kg/cm ²
总功率	Total power	7kw	9kw
机器重量	Weight of machine	1400kg	1600kg
外形尺寸	Overall dimensions	8000×1400×1600mm(L×W×H)	6000×1800×1600mm(L×W×H)

规格和参数如有变化,恕不另行通知。Technical Parameters are subject to change without prior notice!

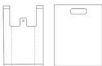


SHXJ-D1000/1500 电脑六道高速制袋机

SHXJ-D1000/1500 Six Lines High Speed Bag Making Machine (Computer control)

1. 电脑自动控制。
2. 从卷膜到成品袋，是一次性完成。
3. 伺服马达定长，控制制袋速度。
4. 自动喂料，力矩电机自动控制张力。
5. 当系统出线喂料和袋子阻塞时，电脑将自动停止操作。
6. 高效率的运行，节省人力和时间。
7. 采用热封冷切装置。

1. Computer control over the entire process.
2. From film roll to final bag, one process flow.
3. Servo motor, makes it easy to adjust the bag length and the production speed.
4. Automatic film feeding, coordination free from tension adjustment.
5. Automatically stop when film feeding blocks or bags jam.
6. High production efficiency to save manpower and time.
7. Equipped with heat sealing and cold cutting device.



选择性配备/OPTIONAL EQUIPMENT

- 1) 伺服电机 2) 触摸屏PLC
1) SERVO MOTOR 2) TOUCH SCREEN PLC



主要技术参数 Main Technical Parameters

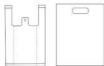
型号	Model	1000	1200	1500
封切宽度	Width of sealing & cutting(mm)	980	1180	1480
封切长度	Length of sealing & cutting(mm)	2000	2000	2000
制袋速度	Speed of bag-making(pc/min)	40-100x6	40-100x6	40-100x6
条数	Number of strip(pc)	6	6	6
电机功率	Power of motor(kw)	2.2	3	4
机重量	Weight(kg)	1.3	1.3	1.6
外形尺寸	Outline dimension(L×W×H)mm	4800×2200×1800	4800×2200×2000	4800×2200×2600

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice

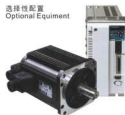


SHXJ-C600/1000电脑双层高速制袋机

SHXJ-C600/1000 high speed Double Lines bag making Machine (With computer control)



选择性配置
Optional Equipment



Servo Motor

选择性配备/OPTIONAL EQUIPMENT

1. 伺服电机 SERVO MOTOR
2. 触摸屏PLC TOUCH SCREEN PLC

主要技术参数 Main Technical Parameters

机型	Model	C600	C700	C800	C900	C1000
封切宽度	Width of sealing & cutting (mm)	580	680	780	880	980
封切长度	Length of sealing & cutting (mm)	700	1200	1200	1400	1600
制袋速度	Speed of bag-making (pc/min)	(60-120)×4	(60-120)×4	(60-120)×4	(60-120)×4	(60-120)×4
条数	Number of strip (pc)	4	4	4	4	4
电机功率	Power of motor (kw)	1.1	1.5	1.5	2.2	3
机总重	Weight (kg)	900	1000	1100	1200	1300
外形尺寸	Outline dimension (L×W×H) mm	3200×1200×1700	3500×1300×1850	3600×1500×1950	3700×1600×2000	3800×1800×2100

外观和参数如有变化，恕不另行通知。*Technical Parameters are subject to change without prior notice!



DZB500-800 电脑控制高速连卷背心袋制袋机 (双道)

DZB500-800 Computer Control High-speed Vest Rolling Bag-making Machine (Double layer)

特点/CHARACTERISTICE

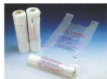
本机特别设计为点断连卷平口袋及点断连卷背心袋双用机,利用电脑控制,步进(伺服)定长系统使封口尺寸误差小,装置电眼追踪使印刷袋之图案位置精确,可选择电脑数控调整袋子长度,印刷袋一有问题本机自动停机并报警。

This machine a specially-designed point-cut rolling dual-purpose for vest&flat bags, is controlled by a computer, the step(servo)setting length system reduces the sealing-cutting dimensions errors, and the installation of photoelectric eyes track help make the position of figure of printing bags accurately, the computer numerical control can be selected to adjust the length of bag the machine will automatically stop and sound a warning if there is something wrong with the printing bags.

用途/USE

本机生产的高、低密度聚乙烯膜袋,适用于超市购物、商场购物。

The high and low density polyethylene film bags produced by the machine are applied to shopping in the supermarkets, shops and markets.



主要技术参数 Main Technical Parameters

型号	Model	DZB-500	DZB-600	DZB-800
制袋最大宽度	Max.Width of bag-making(mm)	400	500	700
制袋最大长度	Max.Length of bag-making(mm)	1200	1200	1200
制袋厚度	Bag-making Thickness	0.008-0.15	0.008-0.15	0.008-0.10
制袋速度	Speed of bag-making(pc/min)	40-120	40-120	40-120
电机功率	Power of motor(kw)	1.1	1.1	1.5
电热功率	Electric Heating power	1.2	1.6	2.2
装箱尺寸	Packing Dimensions(L×W×H)mm	3600×1200×1700	3400×1300×1700	3600×1500×1700
机器重量	Machinery weight (kg)	800	900	1000

外观和参数如有更改,恕不另行通知 Technical Parameters are subject to change without prior notice



GFQ600-1200电脑热封冷切制袋机

GFQ600-1200 Computer Heat-sealing & Cold-cutting Bag-making Machine

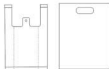
用途/USE

制有印刷的背心袋、平口袋；主机采用变频电机，使您更省电，调速更自如。良好性能的色标跟踪仪，使封口长度更准确，误差更小。采用先进的电脑，长度调整方便，精确。

It is used for producing vest bags and flat-opening bags with printing. The main motor adopts frequency conversion motor to save more electricity and regulate speed more freely. The color code tracker with good performance makes the sealing and cutting length more accurately and the error smaller, it adopts advanced computer to adjust length more freely and accurately.



瑞安市国联机械有限公司



Winder (选购性配件)



主要技术参数 Main Technical Parameters

型号	Model	600	700	800	1000	1200
制袋最大宽度	Max. Width of bag-making(mm)	600	700	800	980	1150
制袋最大长度	Max. Length of bag-making(mm)	1000	1000	1000	1200	2000
制袋速度	Speed of bag-making(pc/min)	30-130	30-130	30-130	30-120	30-100
主电机功率	Power of motor(kw)	1.1	1.1	1.5	2.2	3
机重	Weight(kg)	700	750	800	900	1000
外形尺寸	External dimension(L×W×H)mm	2900×1300×1500	2900×1400×1600	2900×1500×1600	3200×1800×1700	3400×1900×1800

外形和参数如有更改，恕不另行通知 Technical Parameters are subject to change without prior notice!



DFR-500、600、700 电脑热封热切制袋机（双道）

DFR-500、600、700 Computer Heat-sealing & Heat-cutting Bag-making Machine (double lines)

特点/CHARACTERISTICS

制有印刷的背心袋、平口袋；主电机采用变频电机，使您更省电，调速更稳定。良好性能的色标跟踪仪，使封切长度更准确。误差更小。采用先进的电脑，长度调整更方便、精确。

It is used for producing vest bags and flat-opening bags with printing. The main motor adopts frequency conversion motor to save more electricity and regulate speed more freely. The color code tracker with good performance makes the sealing and cutting length more accurate and the error smaller. It adopts advanced computer to adjust length more freely and accurately.



主要技术参数 Main Technical Parameters

型号 Model	500	600	700
制袋宽度 Width of bag-making (mm)	30-450	30-550	30-650
制袋长度 Length of bag-making (mm)	10-999	10-999	10-999
制袋速度 Speed of bag-making (pc/min)	150	150	150x2
主机功率 Power of motor (kw)	1.1	1.1	1.5
电热功率 Power of electric-thermal (kw)	1.6	1.6	2
机重 Weight (kg)	700	800	1000
外形尺寸 Outline dimension (L×W×H) mm	2900×1200×1550	2900×1350×1650	2900×1450×1700

外形和数量如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!



DFR-350×2、450×2 电脑热封热切制袋机（双光电眼）

DFR-350×2、450×2 Computer Heat-sealing & Heat-cutting Bag-making Machine (Double photocell)



主要技术参数 Main Technical Parameters

型号 Model	350x2	450x2
制袋宽度 Width of bag-making (mm)	30-300	30-400
制袋长度 Length of bag-making (mm)	10-999	10-999
制袋速度 Speed of bag-making (pc/min)	(150-200) x2	(150-200) x2
主机功率 Power of motor (kw)	2	2
电热功率 Power of electric-thermal (kw)	3	4
机重 Weight (kg)	1000	1200
外形尺寸 Outline dimension (L×W×H) mm	3000×1400×1600	3000×1500×1600

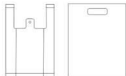
外形和数量如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!





SHXJ-B600-1000 电脑双层高速制袋机

SHXJ-B600-1000 High-speed Double Lines Bag-making Machine(With Computer Control)



SHXJ-A600-1000 电脑双层高速制袋机

SHXJ-A600-1000 High-speed Double Lines Bag-making Machine(Winth Computer Control)



主要技术参数 Main Technical Parameters

型号	Model	A(B)600	A(B)700	A(B)800	A(B)900	A(B)1000
封切宽度	Width of sealing & cutting(mm)	580	680	780	880	980
封切长度	Length of sealing & cutting(mm)	1200	1500	2000	2000	2000
制袋速度	Speed of bag-making(pc/min)	240-400	240-400	60-100	50-100	40-100
条数	Number of strip(pc)	4	4	2	1	1
电机功率	Power of motor(kw)	1.1	1.5	1.5	2.2	3
机总重	Weight(kg)	700	850	900	1000	1100
外形尺寸	Outline dimension(L×W×H)mm	3200×1200×1700	3500×1300×1850	3600×1500×1950	3700×1600×2000	3800×1600×2100

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



RJHQ-800 全自动塑胶手提袋制袋机（一机四用）

RJHQ-800 Fully Automatic Plastic Handle Bag Making Machine (four functions)

Brief Introduction:

This machine has four functions (soft loop handle bag, patch handle bag, poly draw handle bag, die cut handle bag). It is coupled with machinery, light, electronic and pneumatic.

Features:

1. Flexible soft loop handle and patch film feeding system, fully automatic (patent).
2. Pre-sealing knife, heated on double sides and strong for fusing, to make the bags without deformation.
3. The sealing knife is made of high quality material and without deformation even heated by high temperature.
4. Newly design of sealing knife top lift and turn over system.
5. It's designed by heating punching, and it's easy to cut off, the waste is excluded automatically.

Optional:

1. Single sheet folding unit (connect or fission)
2. Top-folding continuously sealing device.
3. Pneumatic jumbo roll lifted device.

概述:

该机具有四种功能（软式手挽袋、烫香补片袋、穿绳垃圾袋、顶折冲孔袋）此机器结合了机、光、电、气一体化。

性能特点:

1. 灵活的手挽及贴片输送系统全自动完成（专利）。
2. 预热刀双面加热，熔合力强，袋子不变形。
3. 高品质的封切刀，高温加热不变形。
4. 最新设计的封刀顶升、翻转系统。
5. 加热式冲孔设计，容易切断，废料自动脱落。

选购附件:

- （1）单张膜对折架（连体或分体式）
- （2）顶折连续封合设备
- （3）气动上料卷设备



Soft Loop Bag



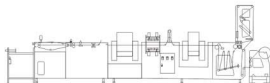
Patch Handle Bag



Poly Draw Handle Bag



Die Cut Handle Bag



主要技术参数 Main Technical Parameters

机型	Type	RJHQ-800
制袋长度	Length of bag-making	250-730mm
制袋宽度	Width of bag-making	250-600mm
顶折边	Top-folding edge	50-75mm
底插边	Bottom gusseted	20-70mm
制袋速度	Speed of bag-making	
软式手挽袋	Soft loop handle bag	60pcs/min
烫香补片袋	Patch handle bag	60pcs/min
穿绳波浪袋	Poly draw handle bag	70pcs/min
顶折冲孔袋	Die cut handle bag	75pcs/min
总功率	Total power	13KW
机器重量	Machine weight	3500kg
机器尺寸	Machine dimension	8200×3100×1870mm
空气压缩	Air compressor(not included)	7HP

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



SHXJ-F500-800全自动无纺布制袋机

SHXJ-F500-800 Automatic Non-woven Fabrics Bag Making Machine

性能及特点/PERFORMANCE AND CHARACTERISTICS

本机配置电脑定位，光电跟踪，人机界面触摸屏操作。
采用高波段超声波热合原理，有袋口内折边、穿绳、打孔、
超声波热合冷切等功能组合，生产各种15克-50克的无纺布
手提购物袋、鞋袋、休闲背袋的先进设备。本公司还可根
客户的不同袋子需求做特定设计。

This machine is adopts computer orientation, photocell tracking, operation by man-machine interface touch. It's adopts high waveband ultrasonic heat sealing principle. It have functions like hem in bag orifice, threading, punching, ultrasonic heat sealing cold cutting. Etc It's a advanced machine for all kinds of non-woven fabrics handle shopping bag, shoes bag, haversack as 15-50g. Our company can make special design according to customers different bag needs.



主要技术参数 Main Technical Parameters

型号	Type	F500	F700	F800
生产速度	Production Speed	20-100pcs/min	20-100pcs/min	20-100pcs/min
制袋宽度	Bag-making Width	100-800mm	100-800mm	100-800mm
制袋长度	Bag-making Length	200-420mm	200-620mm	200-720mm
制袋厚度(克重)	Bag-making Thickness	15-50g	15-50g	15-50g
电源	Power Supply	380V/220V	380V/220V	380V/220V
总功率	Total Power	5kw	6kw	8kw
外型尺寸	Overall Dimension(L×W×H)	9600×1500×1800mm	9600×1700×1800mm	9600×1800×1800mm

外观和参数如有更改，恕不另行通知 Technical Parameters are subject to change without prior notice



RF异型袋制袋机 (鲜花袋制袋机)

RF Special-shape Bag-making Machine (For Making Fresh Flower Bags)

本机适用于BOPP, PP, PE等材料的热封切鲜花袋, 本机采用电脑定长, 光电跟踪, 限位停机, 自动计数, 自动纠偏, 到数报警, 双后送料, 袋口点断, 多位打孔, (可加旁封刀)



主要技术参数 Main Technical Parameters

型号	Model	600-900
最大制袋长度	Max. Bag-making Length (Mm)	520
最快制袋速度	Max. Bag-making Speed (Pc/min)	35-95
最快制袋角度	Max. Bag-making Angle	50
用电功率	Power (Kw)	380v 6
整机重量	Weight (Kg)	1000
外形尺寸	Overall Dimension (L×W×M) mm	4800×1150×1700

外形和重量会有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice

The machine is suitable for making hot sealing-cutting fresh flower bags with BOPP, PP, PE, ect. The machine adopts microcomputer in fixing length, photoelectric device in tracing, limit stopping machine automatic counter, automatic rectifier, number alarm and double back feeder, bag-neck cutter by inch and multi-position holing unit(it can be equipped with an additional side-sealing blade).

DHB-600 电脑手套制袋机

DHB-600 Computer Control Glove Making Machine

主要技术参数 Main Technical Parameters

型号	Model	600
制袋宽度	Width of bag-making (mm)	600
制袋长度	Length of bag-making (mm)	700
制袋速度	Speed of bag-making (pc/min)	100-140pcs/min
主机功率	Power of motor (kw)	1.1
电热功率	Power of electric-thermal (kw)	2
机重	Weight (kg)	1000
外形尺寸	Outline dimension (L×W×H) mm	2800×1100×1500
适用材料	Kinds of Material	HDPE, LDPE, PP, OPP

外形和重量会有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice





手提袋软手把烫合机 Soft Handle Sealing Machine

主要技术参数 Main Technical Parameters

袋宽	Bag Width	250-600mm
袋长	Bag Length	Max. 700mm
袋厚	Bag Thickness	0.05-0.2mm
电源	Power	AC220V
速度	Speed	25pcs/min
机尺寸	Machine Dimensions(L×W×H)	1300×1300×1300mm

外形和参数如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!



瑞安市国联机械有限公司



RQL600-1000电脑热切制袋机

RQL600-1000 Computer Heat-Cutting Bag-making Machine

特点/CHARACTERISTICS

本机适用于BOPP、OPP热收缩膜等材料的热合热切，是制作袜子袋、毛巾袋、面包袋、饰品袋的理想设备。本机配有电脑定长、光电跟踪，性能稳定（铸铁结构），速度快等特点。具备自动上胶、自动打孔、热花边等功能。

This machine is suitable for heat-sealing and heat-cutting such materials as BOPP, OPP thermal contracting films, etc. And it is a kind of ideal equipment for making socks bag, towel bag, bread bag and ornament bag, etc. The machine has such characteristics as length fixing by computer, photoelectric tracking stable performance (cast-iron structure) and highspeed, etc. And has such functions as automatic gluing, automatic punching and lace heat-sealing, etc.



选购附件 OPTIONAL



打孔机 Hole puncher



瑞安市国联机械有限公司

主要技术参数 Main Technical Parameters

型号	Model	600	800	1000
封切长度	Width of sealing & cutting	999MM	999MM	999MM
封切宽度	Length of sealing & cutting	580MM	780MM	980MM
制袋速度	Speed of bag-making	40-240pc/min	40-240pc/min	40-240pc/min
总功率	Power of motor	3kw	7kw	10kw
机器总重	Weight	700kg	850kg	950kg
外形尺寸	Outline dimension(L×W×H)	3600×1200×1700mm	3600×1400×1700mm	3600×1600×1700mm

外形和参数如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!



DFPEG-1000-2000 系列聚乙烯复合气泡（垫）膜机组

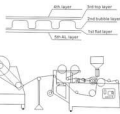
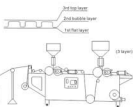
DFPEG-1000-2000 Series The Compound Polyethylene Bubble Film Making Machine

特性/FEATURES

1. 此机亦可生产五层铝铝复合气泡膜，四层铝铝复合气泡膜，以及三层和二层的膜。
2. 对原料（LDPE、再生塑料、LLDPE）适应性强。
3. 选购不同花辊模具，可生产 ϕ 6-32范围的多层气泡规格。
4. 整机变频调速控制，有效降低能耗。

1. This model can also be used for 5 and 4 layers laminating bubble film with pure aluminum foil and aluminum film and EPE foam, and 3 and 2 layers bubble film.
2. Suitable for a wide spectrum of materials, including LDPE, LLDPE, and recycled PE.
3. Can produce films with various bubble sizes from ϕ 6-732, by changing the roller.
4. Variable speed drive can greatly reduce energy consumption.

（二个挤出机，二-五层膜形成，其中最外层为镀铝膜）
(two extruders, two to five film layers, with out layer is the aluminized film.)



主要技术参数 Main Technical Parameters

型号	Model	DFPEG-1000	DFPEG-1200	DFPEG-1500	DFPEG-2000
主副挤出机螺杆直径	Main and min Screw Diameter	ϕ 60mm ϕ 50mm	ϕ 65mm ϕ 55mm	ϕ 85mm ϕ 65mm	ϕ 95mm ϕ 70mm
长径比	L/D	28:1	28:1	28:1	28:1
产品宽度	Film Width	1200mm	1200mm	1500mm	2000mm
产量	Output	120kg/h	160kg/h	180kg/h	250kg/h
线速度	Speed	1100m/hour	1100m/hour	1100m/hour	1100m/hour
总功率	Total Power	75kw	95kw	120kw	165kw
机器重量	Machine Weight	5T	6T	7T	9T

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



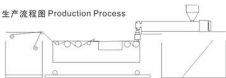
DFPE-1000-2500系列聚乙烯气垫膜机组

DFPE-1000-2500 Series The PE Bubble Film Making Machine

该机组采用一次性成型工艺，生产效益高，制品质量好，机器结构设计科学合理，运行平衡可靠，操作维修方便。聚乙烯气垫膜（又称乙炔气泡膜）其中分为普通聚乙烯气垫膜与复合聚乙烯气垫膜机组，是当前普遍使用的一中包装材料，不仅具有良好的减震性、抗冲击性、热合性；还有腐蚀、透明度好等优点，广泛用于家用邮政包裹、精密仪器、自行车、聚氨酯家具等多种包装。

This machine adopts once-through shaping technique, thus has high efficiency and excellent product quality. This machine set has such features as scientific and reasonable structure design, smooth and reliable running and convenient operation and maintenance. Polyethylene air-cushion film(also called polyethylene bubble film), which is divided into two kind: ordinary polyethylene air-cushion film and composite polyethylene air-cushion film, is a kind of packing material which has been widely used at present. It not only has good cushioning effect, shock resistance and heat-sealing performance, but also has such advantages as good corrosion resistance and transparency, etc. so it has been widely used for packing, household wares, post parcel, precise instrument, bicycle, polyurethane furniture, etc.

生产流程图 Production Process



选择性配备 OPTIONAL EQUIPMENT

- 1) 自动喂料器2) 自动换卷收卷装置3) 气连轴
- 1) AUTO LOAD 2) AUTOMATIC CHANGE ROLLER 3) AIR SHAFT

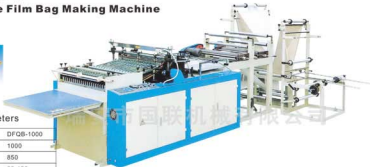
主要技术参数 Main Technical Parameters

型号	Model	DFPEG-1000	DFPEG-1200	DFPEG-1500	DFPEG-2000	DFPEG-2500
螺杆直径	Screw Diameter	φ60MM	φ65MM	φ75MM	φ95MM	φ110MM
长径比	L/D	28:1	28:1	28:1	28:1	28:1
产品宽度	Film Width	1000MM	1200MM	1500MM	2000MM	2500MM
产量	Output	50kg/h	70kg/h	100kg/h	150kg/h	180kg/h
线速度	Speed	1100m/hour	1100m/hour	1100m/hour	1100m/hour	1100m/hour
总功率	Total Power	48kw	58kw	68kw	100kw	130kw
机器重量	Machine Weight	4T	5T	6T	7T	8T

外形和参数如有更改，恕不另行通知 Technical Parameters are subject to change without prior notice!

DFQB-800/1000气泡膜制袋机

Model DFQB-800/1000 Bubble Film Bag Making Machine



主要技术参数 Main Technical Parameters

型号	Model	DFQB-800	DFQB-1000
最大宽度	Max width(mm)	800	1000
最大长度	Max Length(mm)	800	850
生产能力	Capacity(pcs/min)	20-120	20-120
功率	Power(kw)	3.2	4.0
重量	Weight(T)	1.5	2.0

外形和参数如有更改，恕不另行通知 Technical Parameters are subject to change without prior notice!



YT 系列凸版印刷机

YT Series Flexographic Printing Machine



YT-4600

YT-4800

YT-41000



YT-2600

YT-2800

YT-21000



YT-6600

YT-6800

YT-61000

主要技术参数 Main Technical Parameters

机型	印刷宽度	印刷长度	印刷速度	版材厚度	机械尺寸
MODEL	PRINTING WIDTH	PRINTING LENGTH	PRINTING SPEED	PLATE THICKNESS	MACHINE DIMENSION
YT-2600	600mm	180-1200mm	60m/min	2.38mm	2300×1600×2200mm
YT-2800	800mm	180-1200mm	60m/min	2.38mm	2300×1800×2200mm
YT-21000	1000mm	180-1200mm	60m/min	2.38mm	2300×2000×2200mm
YT-4600	600mm	180-1200mm	60m/min	2.38mm	4800×1600×2400mm
YT-4800	800mm	180-1200mm	60m/min	2.38mm	4800×1800×2400mm
YT-41000	1000mm	180-1200mm	60m/min	2.38mm	4800×2000×2400mm
YT-6600	600mm	180-990mm	60m/min	2.38mm	4800×1600×2400mm
YT-6800	800mm	180-990mm	60m/min	2.38mm	4800×1800×2800mm
YT-61000	1000mm	180-990mm	60m/min	2.38mm	4800×2000×2800mm

本机和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



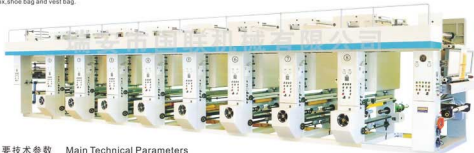
DFASY600-1000系列高速电脑凹版印刷机

DFASY600-10000 Series High-speed Computer Gravure Press

用途/USE

本机适用于印刷具有优良性能的卷状塑料薄膜、OPP、无纺布、PVC、薄皮革、纸张、铝、箔及等各种软包装主，是鞋袋、背心袋的理想印刷设备

This machine is suitable for printing roll plastic, film, OPP, nonwoven cloth, PVC, thin leather, paper, aluminum foil, cloth and various soft packages with excellent performance and it is a kind of ideal printing equipment for wine box, shoe bag and vest bag.



主要技术参数 Main Technical Parameters

机型	Model of machine	DFASY-600	DFASY-800	DFASY-1000
印刷宽度	Width of Printing	600mm	800mm	1000mm
印刷速度	Printing Speed	10-120m/min	10-120m/min	10-120m/min
对版精度	Version Accuracy	<0.15mm	<0.15mm	<0.15mm
印刷长度	Length of Printing	200-1250mm	200-1250mm	200-1250mm
料卷直径	Diameter of Roll	600mm	600mm	600mm
总功率	Total Power	18kw	21kw	24kw
外形尺寸	Outline Dimension	8800×1400×2000mm	8800×1600×2000mm	8800×1800×2000mm

外观和数量如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice



ASY-600-1000型系列凹版印刷机

ASY-600-1000 Gravure Printing Machine



主要技术参数 Main Technical Parameters

机型	Type	ASY-600	ASY-800	ASY-1000
印刷宽度	Printing Width	600mm	800mm	1000mm
印刷长度	Printing Length	240-850mm	240-850mm	240-850mm
印刷最高速度	Max. Printing Speed	50m/min	50m/min	50m/min
对版精度	Format Precision	±0.25mm	±0.25mm	±0.25mm
主机功率	Power of main motor	4kw	4.5kw	5.5kw
风机功率	Fan Power	0.19kw/group	0.19kw/group	0.19kw/group
电热功率	Heating Power	3.2kw	3.2kw	3.2kw
外形尺寸	Overall Dimension	8800×1200×1700mm	8800×1400×1700mm	8800×1600×1700mm

外观和数量如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice



FD-350/600 电脑控制多功能底封机

Computer-controlled Multifunctional Bottom-sealing Machine

用途/USE

本机用于软包装复合袋、PE 膜包装自动底封和剪刀，具有微机控制、变频调速、光电跟踪、自动控制、工作计数自动停车等特点。

With computer-control, frequency-conversion speed-regulation, photocell tracking, automatic temperature-control, automatic counting and stop, this machine can do bottom-sealing and cutting for soft packaging laminated bags as well as PE film bags.



主要技术参数 Main Technical Parameters

型号	Model	FD 350	FD 600
制袋速度	Bag making speed	30-280pcs/min	30-280pcs/min
制袋宽度	Bag making width	20-350mm	30-600mm
制袋长度	Bag making length	30-500mm	30-500mm
定位精度	Location precision	±0.5mm	±0.5mm
工作电压	Voltage (Three-phase four-wire)	380/220V	380/220V
电源功率	Power	4.5kw	5.5kw
外形尺寸	Overall size	3000×1000×1200mm	3000×1200×1200mm

外观和参数如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!

ZF-250/300 软包装中封机 Middle-sealing Machine

用途/USE

该机适用于生产塑料薄膜丁字袋的中封袋、立体袋的中间缝合。

是生产冷饮、饼干、矿泉水、电池商标套的理想设备。

This machine is an ideal facility for producing trademark sheaths of cold drinks, biscuits, mineral water, and batteries, suitable for middle sewing in production of middle-sealing and solid bags among plastic film bags.



特点/CHARACTERISTICS

1. 故卷自动纠偏。
2. 气胀轴式双收卷。
3. 商标套（热收缩膜）可适配上胶装置。
4. 热封合自动恒温。

1. Auto error correction for unreeling
2. Dual-air swelling shaft reeling
3. Optional glue applying device for trademark sheath (thermal shrinkage film)
4. Auto constant temperature control for hot sealing



主要技术参数 Main Technical Parameters

机型	Model	ZF-250	ZF-300
制袋宽度	Width of bagging	200mm	280mm
制袋速度	Making bag speed	10-50/min	10-50/min
总功率	Total power	2kw	2.5kw
重量	Weight of machine	700kg	800kg
外形尺寸	Overall dimension	3200×1000×1200mm	3200×1100×1200mm

外观和参数如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!

BGF系列干法复合机

BGF Series Dry Laminating Machines



用途/USE

该机适用于塑料/纸/铝箔复合、纸/纸复合、铝/纸复合等包装行业中各种材料的复合。
Machines in this series are suitable for composition of all kinds of materials in packing industry such as plastic-plastic, paper-plastic and aluminum-plastic compositions.

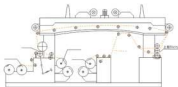
特点/CHARACTERISTICS

1. 主机采用进口双变频同步，使运转更平稳。
2. 网纹辊上胶、胶辊传胶两种方式。
3. 复合滚筒加热系统，恒温控制。
4. 双收双放，收、放卷张力磁轭控制，放卷光电纠偏。
5. 烘道四段加热，可分段控温，箱内导辊主动。
1. Double frequency converting synchronous timing is adopted for entry port of main machine, making more stable operation.
2. Two means of glue applying, cobwebbing roll sizing and rubber roll gluing.
3. Oil warming system for composite reel, constant temperature control
4. Double reeling and double unreeling, tension magnetic powder for reeling and unreeling, photoelectric error correction for unreeling.
5. 4-sect heating in drying tunnel, possible to control temperature by segments, initiative guiding roll in box.

主要技术参数 Main Technical Parameters

机型	Model	BGF-600	BGF-800	BGF-1000
复合宽度	Width of laminating	600mm	800mm	1000mm
复合层数	Laminating stratification	2layers	2layers	2layers
复合速度	Laminating speed	10-70m/min	10-70m/min	10-70m/min
卷料直径	Diameter of Roll material	600mm	600mm	600mm
烘箱温度	Oven temperate	110℃	110℃	110℃
总功率	Total Power	36kw	40kw	44kw
重量	Weight	4000kg	4700kg	5400kg
外形尺寸	Overall dimension	7500×1700×2700mm	7500×1900×2700mm	7500×2100×2700mm

外形和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice



QDF系列光电纠偏高速复合机

QDF Series of Photoelectric Errorcorrection High-speed Laminating Machines

用途/USE

该机适用于BOPP、PET、CPP、铝箔、纸张等卷筒状材料，两层多次复合，生产高强度、高保鲜、耐蒸煮等高品质的复合材料。

Machines in this series are suitable for reel-shape materials such as BOPP, PET, CPP, aluminum foil, and paper. 2-layer repetitious laminating high strength production, producing high-quality compound materials with high freshness preserving, and boiling & steaming resistance.

特点/CHARACTERISTICS

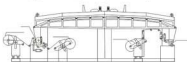
1. 主机采用进口双变频同步调速，使运转更平稳。
2. 网纹辊上胶、胶辊传胶两种方式。
3. 气流式烘箱开启，箱内导辊主动。
4. 烘道四段加热，可分段控温。
5. 放卷光电纠偏，自动张力。
6. 收、放卷均为双工位翻转式结构，可实现不停机换料。
7. 复合滚筒加热系统，恒温控制。
1. Double frequency converting synchronous timing is adopted for entry port of main machine, making more stable operation
2. Two means of glue applying, cobwebbing roll sizing and rubber roll gluing
3. Top air style oven open, initiative guiding roll in oven
4. 4-sect heating in drying tunnel, possible to control temperature by segments
- Photoelectric error correction for unreeling, with automatic tension
6. Reeling and unreeling by tumbling dual-station mechanism, realizing auto material change without machine halt.
7. Oil warming system for composite reel, constant temperature control



主要技术参数 Main Technical Parameters

机型	Model	QDF-600	QDF-800	QDF-1000
复合宽度	Width of laminating	600mm	800mm	1000mm
复合层数	Laminating stratification	2layers	2layers	2layers
复合速度	Laminating speed	10-120m/min	10-120m/min	10-120m/min
卷料直径	Diameter of Roll material	φ800mm	φ800mm	φ800mm
烘箱温度	Oven temperate	120℃	120℃	120℃
总功率	Total power	44kw	48kw	52kw
重量	Weight	7500kg	8200kg	8900kg
外形尺寸	Overall dimension	9600×2400×3300mm	9600×2650×3300mm	9600×2850×3300mm

外形和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice





LFQ-A 系列立式自动分条机

LFQ-A Series Vertical Automatic Slitting & Rewinding Machine

用途/USE

该机适用于BOPP、PET、CPP、PVC、PE、铝箔、纸张等各种卷材材料的分条。在生产过程中根据不同需要对材料进行切边、分切等。

This machine is suitable for slitting and rewinding such various roll materials as BOPP, PET, CPP, CPE, PVC, aluminum foil and paper, etc., and can cut edge, separate and cut material according to different requirements during production.

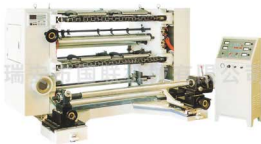


LFQ-B 系列立式自动分条机

LFQ-B Series Vertical Automatic Slitting & Rewinding Machine

性能及特点/Performance and Features

1. 本机属立式分条机。
2. 独立总控制屏，操作更灵活、方便。
3. 放卷自动纠偏，光电眼适用于跟踪透明材料边缘及颜色。
4. 放卷张力采用磁粉制动器控制。
5. 收卷采用磁粉离合器控制。
6. 设有边料风送或卷取装置（订货时选择）。
7. 走料长度自动计米。
8. 收卷压辊使卷材更平整。
9. 双气胀收卷轴。
1. This machine is a kind of vertical slitting & rewinding machine.
2. Independent master control panel, more flexible and even easier operation.
3. Automatic EPC for unwinding, photocell is suitable for tracking the edge and color of transparent material.
4. Equipped with magnetic powder brake for unwinding tension control.
5. Magnetic clutch control for rewinding tension control.
6. It can be equipped with rim charge conveying or rewinding device (which can be selected on order).
7. Automatic meter counting device.



主要技术参数 Main Technical Parameters

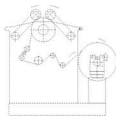
机型	Type	LFQ-795A(B)	LFQ-1100A(B)	LFQ-1300A(B)
分切卷材最大宽度	Max. Width of Mother Roll	700mm	1100mm	1300mm
分切卷材最大直径	Max. Diameter of Mother Roll	Φ600mm	Φ600mm	Φ600mm
分切卷材宽度	Width of Final Roll	30-600mm	30-1000mm	30-1200mm
分切速度	Slitting and Rewinding Speed	5-160m/min	5-160m/min	5-160m/min
纠偏误差	Tolerance of EPC	≤±0.5mm	≤±0.5mm	≤±0.5mm
总功率	Total Power	2.7kw	3.5kw	3.5kw
整机重量	Weight of Machine	1200kg	1500kg	1800kg
外形尺寸	Overall Dimension	2000×1110×1400mm	2400×1110×1400mm	2600×1110×1400mm

外观和参数如有更改，恕不另行通知 Technical Parameters are subject to change without prior notice!



FQ系列表面卷取式分切机

FQ Series Surface-rolling Type Slitting & Rewinding Machine



穿膜图 Across membrane chart

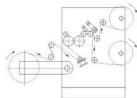
主要技术参数 Main Technical Parameters

机型	Type	FQ-600	FQ-800	FQ-1000
分切卷材最大宽度	Max. width of Mother roll	600mm	800mm	1000mm
分切卷材最大直径	Max. width of Mother roll	Φ600mm	Φ600mm	Φ600mm
卷取卷材宽度	Width of Final roll	20-600mm	20-800mm	20-1000mm
分切速度	Slitting and Rewinding Speed	5-120m/min	5-120m/min	5-120m/min
同偏误差	Tolerance of EPC	< ±0.5mm	< ±0.5mm	< ±0.5mm
总功率	Total Power	2.2kw	3kw	3kw
机器重量	Weight of Machine	1200kg	1400kg	1600kg
外形尺寸	Overall Dimension	1900×1000×1300mm	2300×1000×1300mm	2500×1000×1300mm

外形和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

WFQ系列卧式电脑分条机

WFQ Series Horizontal Type Computer Slip-separating Machine



穿膜图 Across membrane chart

主要技术参数 Main Technical Parameters

机型	Type	WFQ-700	WFQ-1100	WFQ-1300
卷材最大宽度	Max. Width of Mother	600mm	1000mm	1200mm
卷材最大直径	Max. Diameter of Mother Roll	Φ600mm	Φ600mm	Φ600mm
卷材成品宽度	Width of Final Roll	30-600mm	30-1000mm	30-1200mm
分切速度	Slitting and Rewinding Speed	5-180m/min	5-180m/min	5-180m/min
电机功率	Motor Power	2.7kw	3kw	3.5kw
整机重量	Weight of Machine	1800kg	2000kg	2200kg
外形尺寸	Overall Dimension	2100×1800×1200mm	2100×2000×1200mm	2200×2100×1200mm

外形和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



SJ-A90、100、110、120 风冷热切再生塑料造粒机 Wind-cooling Hot-cutting plastic Recycling Compounding Machine

特点/CHARACTERISTICS

本机以HDPE、LDPE废膜为原料挤出风冷热切成颗粒，质量好，无气孔、无水分，该机配置强制喂料器，快速换网器，自动控温仪。

This raw materials like waste films of HDPE and LDPE are extruded through the extruder, and then are cooled through wind and cut hotly into granules, featuring in fine quality, bubble free and moisture free. The machine is equipped with a forced feeder, fast mesh changer and automatic thermocontroller.



主要技术参数 Main Technical Parameters

机型	Model type	SJ-90	SJ-100	SJ-110	SJ-120
螺杆直径	Diameter of Screw Stem	φ90	φ100	φ110	φ120
螺杆长径比	Major Diameter Ratio of Screw Stem	L/D 20:1-22:1	L/D 20:1-22:1	L/D 20:1-22:1	L/D 20:1-22:1
螺杆转速	Rational Speed of Screw Stem	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主电机功率	Main Motor Power	22kw	30kw	37kw	45kw
产量	Output	68kg/h	95kg/h	120kg/h	135kg/h
整机重量	Weight of overall(kg)	2600kg	2800kg	3000kg	3200kg
占地尺寸(长×宽×高)	Cover dimensions (L×W×H) (mm)	4000×1500×1800	4200×1500×1800	4400×1500×1800	4600×1500×1800

本机和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

X625液压摇臂式截料机 X625Hydraulic Pressure Punching Machine



主要技术参数 Main Technical Parameters

型号	Model	X625
电机功率	Motor power	1.1KW
工作压力	Working pressure	10T
压板行程	Clamp travel	5-75mm
工作台与压板距离	Distance between workable and clamp	65-150mm
机重	Weight	800kg
外形尺寸	Outing diameter(L×W×H)	1000×800×1300

本机和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

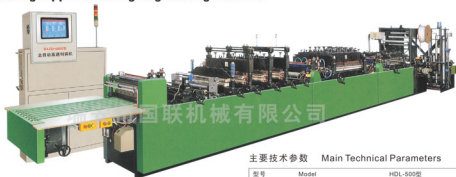
主要技术参数 Main Technical Parameters

型号	产量	电机	送料口尺寸	机重	刀数	外形尺寸
Model	Output	Motor	Size of material	Weight	Quantity of tool	Outline diameter(L×W×H)
F-1	60-100kg/h	4kw	250×200	0.3T	5pcs	850×600×1300
F-3	120-200kg/h	7.5kw	400×300	0.4T	5pcs	1000×750×1400
F-5	200-280kg/h	11kw	500×350	0.6T	8pcs	1500×900×1700
F-6	350-350kg/h	15kw	650×400	0.8T	10pcs	1700×1200×1800

本机和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



HDL500-600高速 (三伺服) 三边封拉链站立制袋机
Model HDL500-600 High-speed (Three-servo) Three-side Sealing Zipper Standing Bag-making Machine



主要技术参数 Main Technical Parameters

型号	Model	HDL-500型	HDL-600型
卷材最大直径	Max. Diameter of Roll Material	Φ600mm	Φ600mm
制袋尺寸宽度	Bag-making Width	60-500mm	60-600mm
制袋尺寸长度	Bag-making Length	30-500(超长用倍速)	30-500(超长用倍速)
制袋能力	Bag-making Capability	30-150段/min	30-150段/min
总功率	Total Power	32kw	35kw
冷却水	Total Power Cooling Water	5L/min	5L/min
机器重量	Weight of Machine	5500kg	6000kg
外形尺寸	Overall Dimensions	11505×2300×1865mm	11505×2400×1865mm

外形和参数如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!

ZB-1200/1800型 折边收卷机
Model ZB-1200/1800 Hem Rewinding Machine



QD350/600C高速自动切段机
QD350/600C High Speed & Auto Slicer



DFFS-60 薄膜废料粉碎机
DFFS-60 Film Crusher



DF-400/600/800柔性晒版机
Model DF-400/600/800 Flexo Plant Making Machine



外形和参数如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice!



GL-200型塑料再生造粒机 配173型付机
GL-250型塑料再生造粒机 配200型付机
GL-280型塑料再生造粒机 配250型付机
GL-315型塑料再生造粒机 配250型付机
卧式GL-400型塑料再生造粒机 配350型付机
卧式GL-500型塑料再生造粒机 配350、400型付机
卧式GL-650型塑料再生造粒机 配400、500型付机
卧式GL-750型塑料再生造粒机 配500型付机

GL-200 Type Plastic recycling Granulating machine With 173 type auxiliary machine
GL-250 Type Plastic recycling Granulating machine With 200 type auxiliary machine
GL-280 Type Plastic recycling Granulating machine With 250 type auxiliary machine
GL-315 Type Plastic recycling Granulating machine with 250 type auxiliary machine
Horizontal GL-400 Type Plastic recycling Granulating machine With 350 type auxiliary machine
Horizontal GL-500 Type Plastic recycling Granulating machine With 400 500 type auxiliary machine
Horizontal GL-750 Type Plastic recycling Granulating machine With 250 type auxiliary machine

GL-8001-1



GL-250型尼龙胶料机 GL-250 Type Nylon Plastic Machine



GL-8002

GL型成套造料机组 GL type Sets of granulation unit



再生造粒机的注意事项:

ATTENTION FOR RECYCLING GRANULATION MACHINE:

1. 生产前首先往减速箱内加入齿轮油。
2. 螺杆内加入塑料，用人工转动上带盘，使料筒螺杆内装满塑料后再加热。
3. 加热30分钟左右，再转动上带盘使塑料从前盖出来为止，再开始电机。
4. 付机模头用火加热后才可正常生产。

1. Before Production, join the gear oil in gear box
2. Screw to join the plastic, artificial rotation reel, so that the barrel screw filled plastic after heating.
3. Heat for about 30 minutes, then turn on the reel so that the plastic from the front out date start the motor.
4. Mould head for Vice machine must to be heating for fire. So that it can normal production.

主要技术参数

Main technical parameters

机器型号	Model	750型	650型	500型	400型
螺杆直径	Screw diameter	Φ180 - 220mm	Φ145-155mm-165-200mm	Φ125mm Φ135mm Φ145mm	Φ115mm
转速	Rotate speed	80r/min - 95r/min	75r/min-80r/min	75r/min-80r/min	75r/min
产量	Output	250kg/h-300kg/h	125kg/h-200kg/h	100kg/h-150kg/h	70kg/h
主机电机	Main motor	45kw-55kw	30kw-45kw	22kw-30kw	15kw-17kw
付机电机	Vice motor	15kw-18kw	10kw-13kw	7.5kw-11kw	5.5kw

本规格数据如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!



GL-400、500、600、650型塑料垃圾造粒机

GL-400 500 600 650 TYPE Waste Plastic granulating machine



GL-8004

双阶子母机造粒机组

Two-step master and secondary extrusion pelletizer line



GL-8003

用途USE:

此机用于尼龙、聚甲醛、聚丙醛、聚乙烯粉碎料和ABS料的造粒，采用双阶子母机结构达到双层过滤的目的，更加有效的去除回料中所含的杂质，并能充分排气，便塑化更均匀，颗粒结实饱满，有光泽。

This production line is used for PP, PE, ABS, PA, PS, crushed material extruding and granule-making. It adopts the two-step structure to meet the double-layer filter purpose. It can effectively remove the impurities from the recycling material and fully exhaust the gas. It can produce ample consolidated and fine luster granules.

主要技术参数（此参数以PA废料为例）

型号Model	螺杆直径Screw diameter(mm)	长径比Long dia.ratio	产量Output(kg/h)	螺杆转速Screw Rotate speed(r/min)	功率Power(KW)
GL-80-65	Φ80, Φ65	15:1-10:1	70-100	73	18.5-22
GL-90-85	Φ90, Φ85	15:1-10:1	80-110	73	22-30
GL-100-90	Φ100, Φ90	15:1-10:1	90-120	73	30
GL-110-100	Φ110, Φ100	15:1-10:1	100-130	73	30-37
GL-120-110	Φ120, Φ110	15:1-10:1	110-140	73	30-45
GL-130-120	Φ130, Φ120	15:1-10:1	130-150	73	45-55
GL-140-130	Φ140, Φ130	15:1-10:1	150-200	73	55-75
GL-150-140	Φ150, Φ140	15:1-10:1	200-250	73	75-90

本图和数据如有更改，恕不另行通知 Technical Parameters are subject to change without prior notice!



子母再生造粒机

Master And Secondary Extrusion Pelletizer



GL-8056-1

PE.PP-90/110/120风冷热切回料造粒机

PE.PP-90/110/120 air-cooling hot-cutting waste plastic granulator

用途与特点/APPLICATION AND FEATURES

该机主要用于PE、PP等薄膜废料的回收造粒，利用风冷式模头热切造粒，切粒精度高，粒子长短可任意调节。

The machine is mainly used for PE, PP Etc film waste recycling granulation, use the die head air-filled type eagerly granulation, high precision particles particles cutting length can be arbitrary regulation.



GL-8057-1

系列PVC回收再生料二槽造粒机组

Pvc Recycling Raw Again Two Slots Granule Line



GL-8058-1

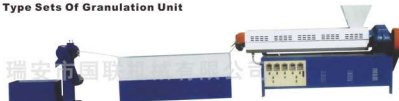
用途与特点/APPLICATION AND FEATURES

本机主要用于废旧料的回收造粒，进行二次过滤，排气效果好，提高产品的质量。电动换网或液压不停机换网，易于操作。

This machine is mainly used for waste material recovery granulation, a second filtering, exhaust effect is good, improve the quality of products. electric netchanger or hydraulic non-stop change nets and easy to operate.

成套再生造粒机组

Type Sets Of Granulation Unit



GL-8018

特点/FEATURES

用于废丝、废膜、边角料、可乐瓶、编织袋粉碎再利用，粉碎的直径可根据你的不同需要更换滤网即可。

Applicable to Smash and Reusethe waste Wire, waste Membrane, Scrap Coke bottle, woven bags. Grinding diameter according to your different needs, to replace the filter.

外观和数量如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice





废塑回收拉条造粒子母机组 Master And Secondary Pelletizing Machine Group For Recycling Waste Plastics

主要特点:

子母机有二次过滤, 排气效果好, 所生产出的粒子密实、色泽光亮, 塑化效果好。

应用范围:

根据不同的螺杆设计及机械配置, 可选用于 PP、PE、PS、PET、ABS、PC、亚克力等片料或颗粒造粒。

主要配置:

硬面专用减速机, 38CrMoAlA氮化料筒螺杆, 智能温控仪, 专用料筒保温罩(可节电30%), 液压或电动不停机换网器, 可移动式冷却水槽, 吸水风机, 滚刀式切粒机, 可选装烘干料斗及自动上料装置。

Main features:

The master and secondary machines filter the materials twice to ensure high-quality grains and better exhaust.

Applications:

With specially designed screws, This product line is used in pelletizing or repelletizing the PP, PE, PS, ABS, PC, PET etc.

Main accessories:

Special reducer for hard surface; 38 CrMoAlA nitriding barrel screws; Intelligent temperature controllers; special barrel covers (the electricity can be saved, up to 30%); Hydraulic pressure or electric on-line screen-changer; movable stainless-steel water tank; blower; rotary pellet cutter; it can be installed automatic forced feeding equipment.



成品/Finished product



原料/Raw material



GL-8059-1



主要技术参数

Main technical parameters

机器型号Model	母机Main machine			子机Vice machine			产量 (kg/h) Output
	螺杆直径(mm) Screw diameter	长径 (m) Long dia	电动机功率 (KW) Power	螺杆直径 (mm) Screw diameter	长径 (m) Long dia	电动机功率 (KW) Power	
ZLYJ315	Φ145	3	45	Φ125	1.1	15	5
ZLYJ280	Φ135	2.8	37	Φ115	0.9	11	4
ZLYJ250	Φ125	2.5	30	Φ115	0.9	11	3
ZLYJ200	Φ115	2.2	22	Φ105	0.8	7.5	2

参数和配置如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice



粉碎自动上料造粒机组单阶

One-step Automatic Crush&baiting Extrusion Pelletizing Unit

特点/FEATURES

自动上料机组将粉碎与造粒一体化。采用风机自动加料。特制的装料斗配上强制加料系统（液压自动制印网装置可选配），可选用PLC自动控制，自动化程度高，省时省力，大大提高生产效率。用途：本机适用于PE、PP、PA薄膜及松散性材料的回收利用。

Automatically crushing and baiting through the power of blower. It enables crushing, baiting and extruding all in one (Hydraulic screen changer and PLC control system are optional). Time and power saving, highly automatic and improve the work efficiency greatly.



原料/Raw material



成品/Finished product



主要技术参数

Main technical parameters

型号Model	长径比 Long dia.ratio	产量 Output(kg/h)	螺杆转速(r/min) Screw Rotate speed	功率 Power(kw)	中心高 center height(mm)
GLA-LHB-80	25:1	≈60-80	10-120	18.5	700
GLA-LHB-90	25:1	≈80-100	10-120	22-30	700
GLA-LHB-100	25:1	≈100-120	10-120	30	750
GLA-LHB-105	25:1	≈110-130	10-120	30	750
GLA-LHB-110	25:1	≈120-140	10-120	30-37	750
GLA-LHB-120	25:1	≈130-150	10-120	30-45	750
GLA-LHB-130	25:1	≈150-170	10-120	45-55	800
GLA-LHB-140	25:1	≈180-220	10-120	55-75	800
GLA-LHB-150	25:1	≈240-300	10-120	75	800

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



色母造粒机组

Color Master Batch Extrusion Pelletizer Line

用途/USE

适用于各种塑料的有机、无机填充，可加工有色母粒，功能母粒，特种母粒等，具有塑料改性、增强、增韧、阻燃、着色、挥发等多种用途，可实现多元体系共混。ABS合金料、EVA发泡料、PE PP 色母，TUP共聚料，POE 和ABS料剂。

特点/FEATURES

塑化混炼均匀，设有排气装置，能充分去除原料水分及挥发性气体，使料粒颗粒饱满、外形美观。一次拉条造粒即可达到母粒工艺要求，针对物料特性开发出不同螺杆，加热与冷却系统。

It is applicable for various plastic organic and inorganic filling. It can process the color master batch, functional master batch, special master batch etc. It has multi-usage such as plastic modification, reinforcement, flexibilizing, flame-retardant, coloration, volatility etc. It can fulfill a plural system comixture. Such as: ABS alloy material, EVA foaming material, PP, PE color maste batch, TPU and POE etc.

It is well-proportioned and equipped with exhausting and filling device. It can fully remove the moisture and volatile gas in the raw materials. It brings out ample granules in perfect appearance. One times granule-making can fulfill the master batch craft and technological requirements.



主要技术参数

Main technical parameters

型号Model	螺杆直径 Screw dia.(mm)	长径比 Long dia.ratio	产量 Output(kg/h)	螺杆转速(r/min) Screw Rotate speed	功率(kw) Power(kw)	中心高 center height(mm)
GLB-LHB-45	φ45	(32-40) : 1	23-35	30-120	11-15	1000
GLB-LHB-65	φ65	(32-40) : 1	50-80	30-120	15-22	1000
GLB-LHB-80	φ80	(32-40) : 1	80-120	30-120	22-37	1000
GLB-LHB-90	φ90	(32-40) : 1	120-150	30-120	30-45	1000
GLB-LHB-100	φ100	(32-40) : 1	150-180	30-120	37-55	1000

※规格数据仅供参考，恕不另行通知 Technical Parameters are subject to change without prior notice!



粉子料造粒机组

Titanium-powder Polypropylene Pelletizer Unit

特点/FEATURES

为了使料子能均匀的进入料筒，使用了强制加料装置，采用变频器控制，以控制产量。采用输送机可增加碳酸钙的添加比例。

In order to feed the powder to the cylinder, the forced feeding device is used. It adopts the inverter to control the output, and conveyor is adopted to add the proportion of the lime carbonate.

用途/USE

此机用于PP、PE粉子料造粒，添加碳酸钙或太白金比例为80-90% (80%以下可选用冷拉条切粒)。

This machine is used for PP or PE powder granule manufacture. The lime carbonate proportion range is 80-90% (Water cool cutting can be adopted if below 80%).



主要技术参数
Main technical parameters

型号Model	长径比 Long dia.ratio	产量 Output(kg/h)	螺杆转速(r/min) Screw Rotate speed	功率 Power(kw)	中心高 center height(mm)
GLC-LHB-80	30:1	≈110-150	10-120	18.5	700
GLC-LHB-90	30:1	≈120-180	10-120	22	700
GLC-LHB-100	30:1	≈160-250	10-120	30	750
GLC-LHB-105	30:1	≈180-300	10-120	30	750
GLC-LHB-110	30:1	≈200-350	10-120	37	750
GLC-LHB-120	30:1	≈240-400	10-120	45	750

所有数据如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!

概述/SUMMARY

GL-95(105, 115, 125, 135, 145, 155, 165, 180, 200)型再生塑料造粒机适用于高低压，聚丙烯，聚乙烯等废料再生造粒。该机设有自动恒温控制，电动换网装置。如果用粉碎造粒机可另配强制推料装置。切粒机采用滑差电机调速可根据主机出料速度同步切粒，该机具有产量高噪声小，性能稳定操作方便等特点，是一种较理想的废料薄膜和纺织袋再生造粒机型。

GL-95(105, 115, 125, 135, 145, 155, 165, 180, 200) type Recycling granulating machine applied to high low pressure polyethylene, polypropylene, and other fees plastics recycling granulation. This machine is equipped with an automatic constant temperature control, electric mesh changing device. If the crushing granulation can reprovision forced pushing device. Granulator using slip motor, according to host a speed synchronous cutting. This machine has the advantages of high yield low noise, stable performance, convenient operation and other characteristics, is ideal for plastic film and bags of renewable granulation machine.

GL-8007



GL-8008



GL-8006



分体自动旋转造粒机
SPLIT AUTOMATIC REVOLVING GRANULATOR

所有数据如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!

分体子母造粒机
SPLIT TYPE GRANULATOR

全自动换网造粒机
AUTOMATIC MESH GRANULATOR



造粒模头

Granule-making Mould Head



电动齿轮式快速换网模头
ELECTRIC GEAR TYPE QUICK
MESH CHANGING MOULD HEAD
本产品是由减速机、齿轮、模头组合
而成，换网动作平衡，操控精确。
This product is composed of reducer, gear,
mould head. For stable operation, control
precision

液压双位模头

HYDRULIC DOUBLE-SAGES MOULD HEAD

适用于单机及子机的挤出拉条造粒。采用双工位，
双流道同时工作，实现不停机、不断条（丝）连续
工作，更加方便操作与维护。

It adopt double-stages, double flow way type, continuous
working; it can change the mesh non-stop both machines
and hot brace, easy to operation and maintain.



造业机志哀自动模子头

AUTOMATIC MOULD HEAD FOR GRANULATING MACHINE



液压模头

HYDRAULIC MOULD HEAD

采用液压原理进行不停机
换网，动作平衡，操控精确。
Adopts hydraulic principle to change
mesh non-stop, operate placidly and
control precisely.

外形和规格如有变动，恕不另行通知 Technical Parameters are subject to change without prior notice

电动模头 ELECTRIC MOULD HEAD

采用电机直接传动进行不停机换网，结构简单，
维护方便。

Adopts electric motor to change mesh by transmission
directly non-stop, simple structure and convenient to
maintain.



电动双模头

ELECTRIC DOUBLE DIE HEAD

适用于子母机组造粒。采用双模体结构，左右工作
区自由切换，方便不停机换网，操作简便。

This pelletizing line adopts twin-mould configuration,
easy to shift twin-mould position from left to right or
opposite, it is convenient to change the screen with
non-stop.

连体热切模头

COMBINED HEAT CUTTING MOULD HEAD

适用于热切造粒，采用连体结构，与主机同步工作。
Suitable for heat granule cutting connecting structure,
in-phase operation with mainframe.





泡沫造粒机组

Foam Granulator Unit

特点/FEATURES

整机结构合理。具有体积小、产量高、节能环保和即时回收应用等特点。

It has the advantages of reasonable structure, has the advantages of small volume, high yield, energy saving and environmental protection and instant recovery application etc.

用途/USE

适用于EPS XPS 直接叫造粒和溶胶压块处理，变废为宝，是制品工厂超市和生活区环保的理想选择。

This machine is used for EPS,XPS recycling and pelletizing, especially for sorting materials and transform rubbish into treasure. It is an ideal choice for environmental protection of the supermarket and the utility areas.

GL-8010



GL-8013



GL-8012



卧式切粒机
HORIZONTAL HOB CUTTER

GL-8019



自动切粒机
AUTOMATIC CUTTER

GL-8011



封闭式自动切粒机
CLOSED TYPE AUTOMATIC CUTTER

主要技术参数

Main technical parameters

型号Model	刀型 Blade type(teeth)	电机功率 Motor power(kw)	机座重量 Unit weight(kg)	最大产量 Max.output(kg/h)	切条根数 Cut-bar root number	外形尺寸(mm) Outside dimension
GLD-78	七把刀片(7edges)	3.0	260	140	12-16	920×780×1300
GLD-100	Φ100×140 14齿	1.5	170	110	4-8	850×710×1250
GLD-140	Φ140×140 18齿	2.2	190	130	8-12	900×790×1300
GLD-160	Φ160×160 22齿	3.0	270	170	12-16	920×780×1300
GLD-180	Φ180×180 26齿	3.0	290	210	16-55	950×800×1350
GLD-200	Φ160×200 22齿	3.0	280	210	16-24	950×800×1350

产品参数如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!



GL-500 600 800 型带清洗粉碎机 (薄膜、纺织袋专用)

**GL-500 600 800 Type Cleaning Crushers(particularly
Applicable To Woven Bags And Film)**



GL-8014



GL-8015



GL-8017

**GL-300 350 型粉碎机
GL-300 350 Type crushers**

GL-8009-1

**GL-400 500 600 型粉碎机
GL-400 500 600 Type crushers**



**GL-250 300 型系列粉碎机
GL-250 300 Type Crushers**

外销和数量如有更改, 恕不另行通知 Technical Parameters are subject to change without prior notice



**GL-400 500 600
GL-400 500 600 Type Cru**



GL-1200型PET(可乐瓶)粉碎机

GL-1200 Type(coke Bottle)crushers



GL-8022-1

主要特点/Maine characteristic

设备针对PET(可乐瓶)等中空薄型产品的粉碎而设计, 在原有的基础上作了完善的改进, 加大旋转空间, 配备强压装置, 采用高强度合金钢刀具, 经久耐磨损, 从而有效的提高了破碎效益, 再采用液压配置, 减轻了劳动强度, 是目前国内外PET瓶有关产品粉碎设备的首选机型。

This crusher is specialized for PET(coke) Bottles. We have improved perfectly on the original basis enlarge the rotating space, equipped with high pressure unit, using high strength alloy steel blade reulic pressure, reducing labour force. It have be preferences model around the PET bottle crusl equipment at pre-sent

GL-500 600 800 型 橡塑破碎机

GL-500 600 800 Type Rubber&plastic crushers

GL-400 500 600 700 800 1000型 橡塑破碎机

GL-400 500 600 700 800 1000 Type Rubber&plastic crushers



GL-8021



GL-8023

主要特点/Maine characteristic

本CF500B、650B、800B型橡塑破碎机独特的刀具设计, 适用于破薄片类、中空类、盆类、汽车轮胎、塑料浴缸等。无需压扁可直接投入。

GL-500B 650B 800B mould rubber and plastic unique in breaker cutters design, it last thin slices not broken. in kind. the asins automo -blie tire. bathtub not plastic.etc. not empty. It is directly absorbed not to need to flatten.

参数和规格如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice

主要特点/Maine characteristic

吸取CF600H、800H型橡塑破碎机, 吸收了国内外同行业的先进技术, 其好具的切割方式特别适用于破碎高韧性的橡胶、塑料、汽车轮胎、发泡料等。

GL-600H 800H models rubber and plastic crusher, have absorbed the advanced technology of the same trade both at home and abroad cutting way of cutter its suitable for broken high rubber. plastic. automobile tire of toughness. foam material .etc. Especially,



GL-250B 300B 500B 600B型 橡塑破碎机

GL-250b 300b 500b 600b Rubber&plastic Crushers



GL-8022

主要特点/Main characteristic

本机主要适用于废旧物料、浇口料、尤其对块状、粗条状、机头料等塑料的破碎具有突出的切屑力。

This machine are suitable for the old and useless supplies, runner material mainly, especially to bulk, thick strip, aircraft nose material, etc. The plastic brokenness has outstanding cutting strength.

GI系列强力粉碎机

GL-strong Crusher

用途/USE

适用于工程塑料及料块的粉碎。

特点/FEATURES

采用爪型刀片组合的旋转刀，工作应力分布均匀，使噪声和震动小，换网清理方便，高效节能。

Suitable for crushing engineering plastics and plastic blocks.

Adopts revolving claw-shaped blade and combined blades. The work stress is evenly distributed, which makes the machine stable and low noise, It is very easy to change the mesh, efficiency and energy-saving.

主要技术参数

Main technical parameters

型号Model	旋转刀尺寸 (mm) Cir cunmyrate blade size	外形尺寸(mm) Outside dimension	旋转刀转速 (r/min) Cir cunmyrate blade rotate speed	筛网孔径 (mm) sieve hole dia.	破碎能力 (kg/n) Fragmentation power	功率Power(kw)	重量 (kg)/Weight
GL-B-300	300	1110×720×1130	560	Φ8	100-250	5.5	400
GL-B-400	400	1200×850×1280	560	Φ10	200-450	7.5	580
GL-B-500	500	1300×1000×1520	560	Φ10	360-720	11	800
GL-B-600	600	1500×1150×1750	560	Φ10	450-800	15	980
GL-B-800	800	2000×1250×2100	560	Φ12	800-1000	22-30	1800

本图和数据如有更改，恕不另行通知 Technical Parameters are subject to change without prior notice!

瑞安市国联机械有限公司

GL-8012-1





塑料混炼造料机系列

Plastic Mixing Granulator Series

GL-8013-1



瑞安市国联机械有限公司

主要功能/Main function

- 1.对聚氯乙烯、聚丙烯、低密度聚乙烯、高密度聚乙烯线性低密度聚乙烯等。各种软质塑料膜、袋、丝、带、片、管的废料与下脚料的回收，投入再生产。
- 2.对降解塑料薄膜与角料粉碎、造粒的回收再生产。
- 3.一机多用。可替代混合机或干燥机。
- 4.低温造粒，基本不破坏原料分子结构，不损坏物理性能。

1. Polyvinyl chloride polyethylene, low density polyethylene, high density polyethylene, linear low density polyethylene. A variety of soft plastic film, bag, wire, belt, plate, tube scrap and waste recycling, reproduction.
2. On the degradation of plastic film and angle materials grinding, granulation recycling reproduction.
3. One machine can serve as a multi-purpose. Alternative mixing machine or a dryer.
4. Cold granulation, basic does not destroy the raw materials of molecular structure, does not damage the physical properties.

主要技术参数

Main technical parameters

机器型号	Model	GL-150	GL-300	GL-500
筒体容积	Cylinder capacity	150L	300L	500L
生产能力	Throughput	60-80kg/h	200-300kg/h	400-500kg/h
主电机功率	Power	18.5kw	37kw	75-90kw
加水装置	Watering device	90W	90W	90W
主轴转速	Spindle speed	660r/min	660r/min	660r/min
整机重量	Weight	900kg	1200kg	1500kg
外形包装尺寸	Size(mm)	1600×800×1600	2000×900×1700	2200×1000×1700

外形和参数如有更改，恕不另行通知。 Technical Parameters are subject to change without prior notice!



GL-350、420、600系列挤出机组

GL-350、420、600 Series Extruder

GL-8019



GL-650B、800B、1000B型 可乐瓶粉碎机组

GL-650b、800b、1000b Type Coke Bottle Crushers

主要特点/Main characteristic

吸收了国内外同行业的先进技术。采取高压装置。使中空产品在压扁的形状下进行粉碎，不因为产品跳动而影响破碎产量，从而有效地提高了破碎能力。另外，配有自动输送装置，减少劳动强度，提高工用效益，是目前国内外最为先进的专粉PET（可乐瓶）的一种粉碎设备。

This crusher is specialized for PET (cola) Bottles. We have improved perfectly on the original basis enlarge the rotating space, equipped with high pressure unit, using high strength alloy steel blade raulic pressure, reducing labour force. It have be preferences model around the PET bottle crush equipment at pre-sent.

GL-8020

输送带
CONVEYOR BELT



主要技术参数

Main technical parameters

型号 Model	旋转刀片 spinning blade(P)	固定刀片 fixed blade(P)	筛网孔径 screen aperture	有效口径 effective caliber	破碎能力 crushing capability	配套动力 form power	外形尺寸 outline dimension	整机重量 weight
GL650B-2	6	4	20mm	800×580mm	700×1000mm	22-4 2.2kw	1750×1350×2250mm	1700kg
GL800B-2	6	4	20mm	810×580mm	1000×1300mm	30-4 2.2kw	1880×1530×2250mm	2000kg
GL1000B-2	6	4	20mm	1010×650mm	1500×1800mm	37-4 3kw	2450×1760×2500mm	2300kg
GL1200B-2	6	4	22mm	1210×660mm	1800×2200mm	45-4 3kw	2450×2000×2500mm	2500kg

外形和参数如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice.



GL离心式脱水机

GL-centrifugal Dewatering Machine



GL-8027

用途/USE

适用于粉碎料清洗后将残余水份脱去。

Suitable for crushing material dry after cleaning.

特点/FEATURES

采用三足结构，整机运转平稳，离心力大，脱水能力强。

The three foot structure, smooth functioning of the whole, centrifugal force, dehydration capacity.

GL高效脱水机

GL-Efficient dewatering machine



GL-8029

主要技术参数

Main technical parameters

型号 model	功率 power(kw)	料桶直径 Cylinder diameter(mm)	脱水能力 dewatering ability(kg/h)	整机重量 machine weight(kg)	外形尺寸 outline dimension L×W×H(mm)
GL-1	7.5	600	600	400	1200×1200×1150
GL-2	15	800	800	600	1450×1450×1250

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

自动脱水机

Automatic Dewatering Machine



GL-8030

主要技术参数

Main technical parameters

转鼓直径 Drum Diameter	转鼓高度 Drum height	转鼓转速 Drum speed	电机功率 Motor power	电机转速 Motor speed	电机皮带 Motor belt	旋转方向 Rotation Direction
φ600mm	450mm	720r/min	4kw	1420r/min	B=17023	逆时针 Anti-clockwise

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

GL洗料机

GL-washing Machine



GL-8024

主要技术参数

Main technical parameters

型号 model	功率 power(kw)	料桶直径 Cylinder diameter(mm)	脱水能力 dewatering ability(kg/h)	整机重量 machine weight(kg)	外形尺寸 outline dimension L×W×H(mm)
GL-1	7.5	600	600	400	1200×1200×1150
GL-2	15	800	800	600	1450×1450×1250

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!



标准型干燥机系列 Standard Hot-air Dryers

原料接触面为全不锈钢材质制作。精密压铸铝质外壳，表面光滑，保温性能好。静音风机，可选配入风滤清器，确保原料清洁度。桶体、机座均设有视料窗，可直接观察内部原料情况。电热筒弯形设计，避免因原料粉屑堆积筒底而引起燃烧。采用比例式偏差指示温控器，可精确控制温度。另50E-1500E有高温型可供选择；双层料桶，不锈钢电热筒、散热型电热管、高温风机。桶体向后翻，适配任何机械手。Contact parts made of stainless steel. Precisely cast aluminum hull, smooth surface and good performance of maintaining temperature setting. Low noise blower, installed air filter(optional) purity guaranteed. Material tank installed with side glass for inspection. Curve heating cylinder designed to avoid powder pile. Installed with proportion deviation display thermostat, to control temperature accurately. High-temperature type for 50E-1500E available, with double-walled hopper tank, stainless steel heating tube and high-temperature blower. Hopper specially designed for easy opening, suitable for all robots.



搅拌机
Mixers

GL-8025

特点/FEATURES

塑料、粉料、颜料、食品等搅拌均匀作用。
The plastic, powder, pigment food stirring.



GL-8045-1

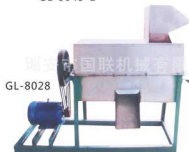
铁、塑分离器
Iron, Plastic Separator

特点/FEATURES

适用于包装带粉碎后，将包装铁扣吸出分离。
Suitable for packing belt after crushing, packing iron extraction separation.



GL-8046-1



GL-8028



GL-8046-2

塑料震动分离筛

Shaker Separator For Plastic

特点/FEATURES

本机由机体上下冲孔筛箱、震动源、机座及减震器四组部件构成，适用于塑料颗粒筛选分级。

Main use: The machine consists of up-down stamped screen box, vibrator and shock absorber. It is applicable for the plastic granule grading.

选料机

Washing Machine

特点/FEATURES

适用于粉碎后清洗片和块料，将残余水份脱去。

Applied materials after crushing, the cleaning sheet and the block material, the residual water.

本资料数据如有更改，恕不另行通知。 Technical Parameters are subject to change without prior notice!



卧式加热混合机

Lie Type Heating Mixs Machine

GL-8047-1



- 1.料桶和桨叶采用优质的45号钢材。清洗容易、避免锈蚀。
Stainless steel hopper& paddles, rust free and easy to clean.
- 2.摆线针轮减速机, 寿命长、噪音低。
Vertical reducer motor, durable and low noise
- 3.防护门特殊设计, 易于设备保养、维护、投料更方便。
Special designed protection door for easy maintenance, installed with ladder for easy feeding.
- 4.双向S型螺旋桨叶, 拌料迅速、均匀。
Dual direction "S" spiral paddle, fast and equal.
- 5.顶部可视窗口。易于观察混料情况。
Inspection window on top, easy to monitor mixing process.
- 6.计时器0-60分钟任意定时混料。
Mixing timer able to set within 0-60 minutes.
- 7.可订做烘干型拌料机。
Customized ones available.

GL 高速干燥/混色两用机

GL- High Speed Drying/Mixing 2-Purpose Machine

本机利用高速旋转摩擦发热。将原料中的水分子释放出来, 从而达到高效的干燥/混色均匀双重功能。特别适用于粉料、粉碎或水洗回收料的干燥/混色加工; 具有自动控制、计时、过载保护等自动功能; 双层不锈钢保温桶、桨叶、挡圈、桶盖等均匀不锈钢材料。

This series can release water molecule from raw mater from raw materials with heat after friction through high speed rotating with double functions in effective drying and even mixing. It is particularly suitable for drying and mixing powder, crushed or water washing recycling materials; With such functions as automatic temperature control, timing, overload protection; Double layer stainless steel heat preserving barrel, the blades, baffle and barrel cover are made of stainless steel.



GL-8049-1

系列滚桶式混色机

Rotary Color Mixer Series



GL-8050-1

系列干燥混色机

Dry Color Mixer Series



GL-8049-1



立式搅拌机 (烘干型) Sign Type Mixer Series

GL-8051-1



立式搅拌机 Sign Type Mixer Series

GL-8052-1



立式搅拌机

Sign type mixer(Drying type) vertical mixer
GL系列立式搅拌机的工作是利用螺杠的快速旋转将原料从桶体底部由中心提升至顶端，再以伞状飞抛散落，回至底部，这样原料在桶内上下翻滚搅拌，短时间内即可大量原料均匀的混合完毕。

(烘干型搅拌机，能同时开启加热装置，短时间内可对物料烘干)

The GL-8051-1 8052-1 series sign type mixer are able to perform even mixture for large volume of material in short mixing time by utilizing the paddles rotation together the material from the bottom of dump center to the top, shed the material flow back to the bottom and complete the mixing function in a short period of time. (At the same time, the Drying type can starting the heating equipment, the charging storage will get high-temperature gas to dry the materials soon.)

高速混合机 High-speed Mixer



GL-8053-1



高速混合机主要用于聚乙烯树脂的混合、着色。聚乙烯、聚丙烯颗粒的着色，干燥，ABS 聚碳酸酯等吸湿性树脂成型加工前的干燥。酚醛树脂的混合等工序，是塑料加工厂的必备设备之一。在橡胶、制药、染料等行业中也有广泛用途。由于它具有混合性，混合物理均匀，树脂对增塑剂的吸收性好，机器操作简单，易于清扫，坚固耐用，体积小等特征。近年它已逐步替代了低速粘合机，广泛的用于各种塑料行业的生产中。

High-speed mixer is one necessary machine for plastic processing factory. It is mainly applied for mixing and coloring PVC resin; drying and coloring PP granules; drying ABS and poly carbonate before processing. In the fields of rubber, pharmacy dyes, it is also widely used. This kind machine mix well and quickly, simple to operate, easy to clean, sturdy and durable. With more advantages, it is widely used in the plastic processing line



吹风机
Blower



GL-8031

GL送料风机
Convey Blower



GL-8032

来丝棍
Silk Stick



GL-8033

纸塑复合料清洗机
Paper plastic composite material
cleaning machine



GL-8035

切粒机滚刀
Horizontal granule cutter
roll blade



GL-8037

上压辊
Up-press stick



GL-8036

各种刀片
cutter



GL-8038

加热圈
Calefaction Loop

GL-8054-1



螺旋上料机
Spiral Loader



GL-8055-2

用途与特点/APPLICATION AND PEATURES

该产品可与各种规格的挤出机配套使用，使塑料粉末粒子从储料箱自动送入料斗内，并由时间继电器控制加料循环，实现加料自动化，具有性能稳定，节省人力，安全可靠等特点。

This machine can be used with all kind of extruders, it can carry powder and granules by screws into the hooper of machines by means of a time controller of material feed recycle, it can save your labour, safty and reliability.

上料机
Loader



GL-8055-1

主要规格/The main specifications

2m、2.5m、3m、3.5m、4m、5m



高/低压聚乙烯双用吹膜组

High, low Pressure Polyethylene Blown Film Unit With Double

GL-45/FM600 GL-60/FM1000 GL-65/FM1200

GL-80/MF1500 GL-100/FM2000

用途/USE

用于吹制各种低密度聚乙烯(LDPE)、高密度(HDPE)和线性低密度聚乙烯(LLDPE)等塑料薄膜。广泛应用于工业品、纺织品、服装包装、食品包装、农业覆盖。

Used for blowing low density polyethylene(LDPE), high density(HDPE) and linear low density polyethylene(LLDPE) plastic film. Widely used in industrial products, textiles, clothing, packaging, food packaging, agricultural covering.

特点/FEATURES

挤出机的机筒、螺杆均采用优质合金钢，经氮化和精密加工。具有最佳的硬度和耐腐蚀性。辅机设平台栏杆工作台，使操作更方便。卷取装置采用力矩电机，可保持适宜有和张力，收卷整齐，换卷方便。

The extruder barrel, screw stems are made of high-quality alloy steel, nitrogen and the precision machining. With the best hardness and corrosion resistance. Auxiliary set platform balustrade worktable, make the operation more convenient. The coiling unit adopts torque motor to keep proper tension, regular collection, for easy roll.



截料冲口机

Feed Punching Machine



GL-8042

快速拌料机

Rapid Mixing Machine



GL-8043

自动捞料机

Automatic Fishing Machine

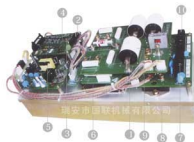


GL-8044



系列电子加热主机

Series electronic heating host



1. 高品质谐振电容

High quality of the resonant capacitor

2. 光电隔离驱动电路

Photo electric isolation driving circuit

3. 工业级高性能DSP处理器

Industrial grade high performance DSP processor

4. OF lash

OF lash

5. 高频开关电源

High frequency switching power supply

6. 进口全桥模块

Imports module

7. 输入接线端

Input wiring

8. 一体散热结构

One of heat dissipation structure

9. 大容量滤波电容

Large capacity filter capacitor

10. 输出接线端

Output wiring



根据客户本身机器参数绕上电磁线或高温导线

According to the client itself machine parameters around the Electromagnetic wire or high temperature wire



高温导线改接到环保节能机负载输出接线端子上, 即安装完成

High temperature wire changed to environmental protection and energy saving machine load output terminal, installation is complete.



主机安装完毕, 正常运转生产。节电率与电热管相比节约至少30%, 加热速度每秒升1℃。

The host is installed, the normal operation of production. The saving rate and the electric heating tube savings compared to at least 30%, heating rate of 1℃ per second.

系列电子加热机组

Series electronic heating unit





挤出机机筒、螺杆

Extruder Machine Screw And Barrel

材料 Material

优质合金钢 Alloy-Steel of high-quality

(1)38CrMoAlA(JIS SACM645)

(2)42CrMo(JIS SCM440)

(3)SKD61

热处理 Heat-treatment

渗氮处理 Nitriding treatment

电镀硬铬层 Electroplated hard-chrome finish

高频淬火 High-frequency quenching

喷涂耐腐蚀 Spray coating

耐磨双金属层 Bimetallic-alloy

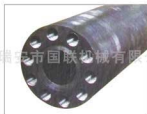
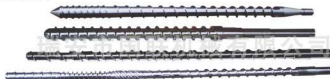
真空淬火 Vacuum quenching

挤出机机筒、螺杆规格：

Standards of single screw and cylinder of extruder machine:

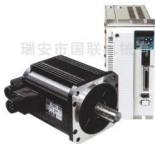
$\phi 20\text{mm} \sim \phi 300\text{mm}$

长径比 ratio of length to diameter: $L/D=15 \sim 55$





松下伺服电机，驱动器
Panasonic Servo Motor,Driver



自动吸料机
Auto Loader



混色机
Mixer



快速换网器
High-Speed Net Changer



数码电晕处理机
Digital Corona Treater



高强度硬齿面减速箱
High-Strength Hard Tooth
Surface Reduction Gearbox



自动换卷收卷机
Auto Roller Changer&rewinder



双风口风环
Double Air Vent Air Ring



德馨国际 才伟联邦

Excellent morality in international and great talent in federal



浙江省瑞安市国联机械有限公司

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